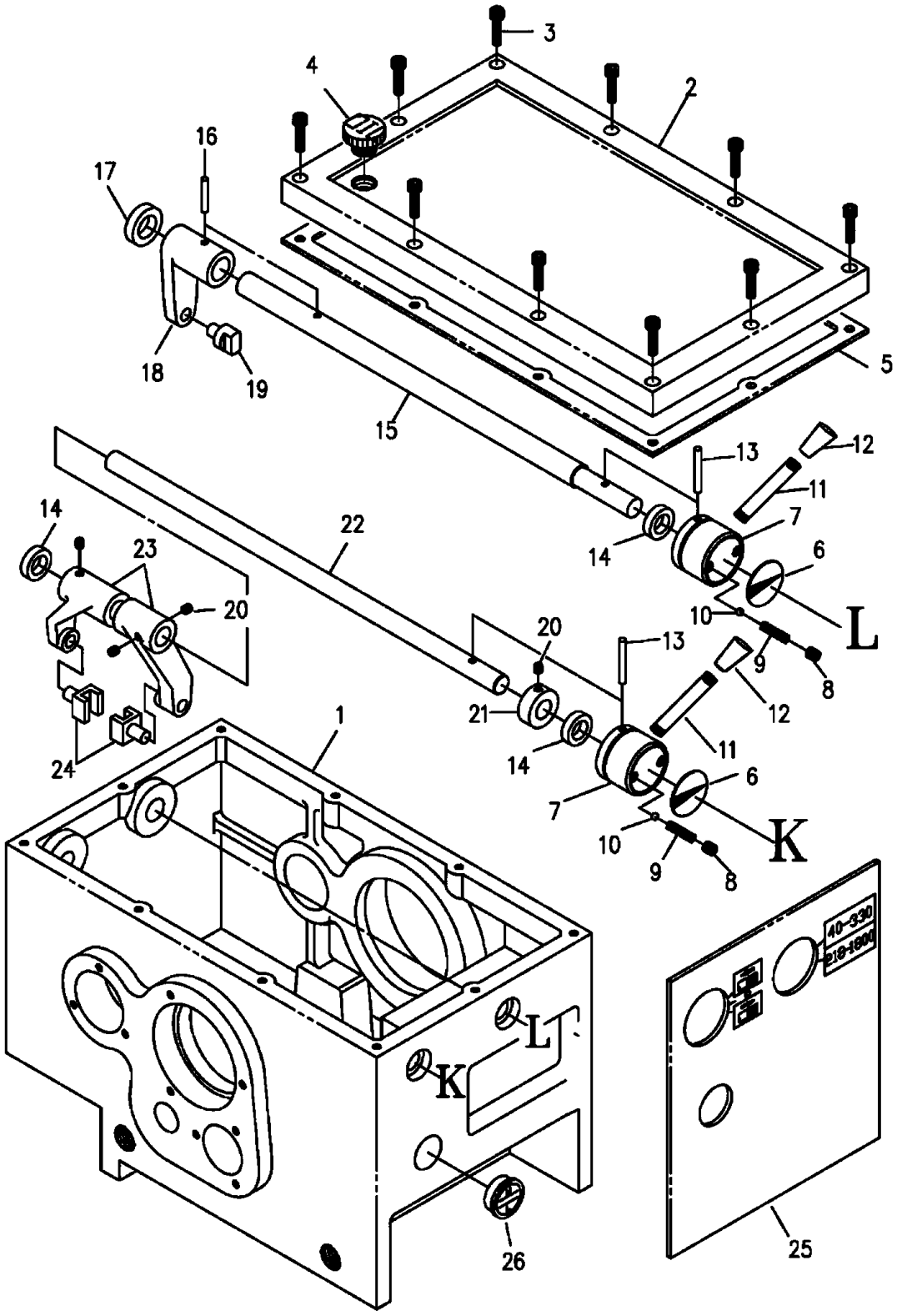
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Diagram A - EVS-1440B Headstock Assembly (1 of 3)

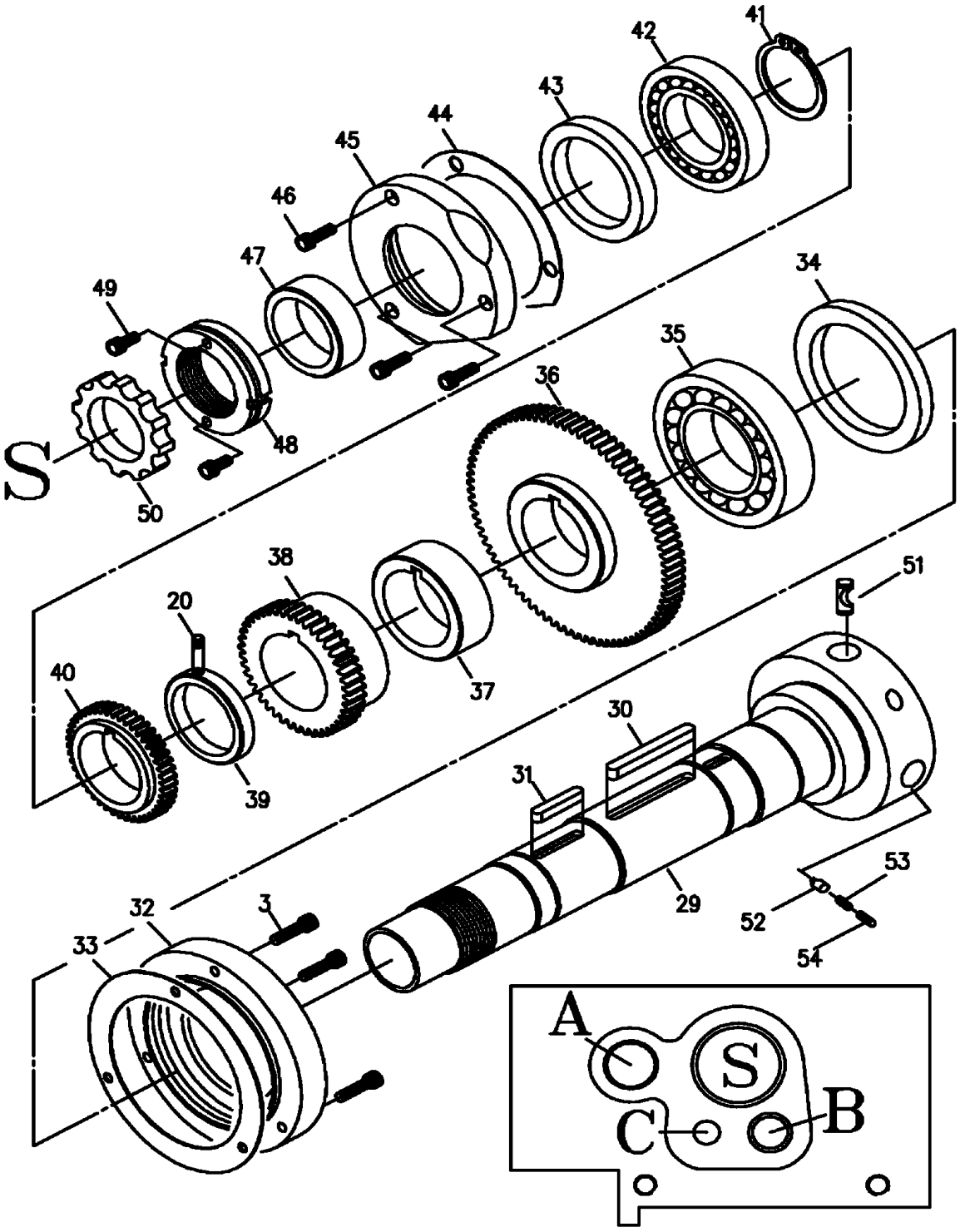
Original JET parts reference | Match model, voltage and serial-number notes

15.1.1 EVS-1440B Headstock Assembly – Exploded View I



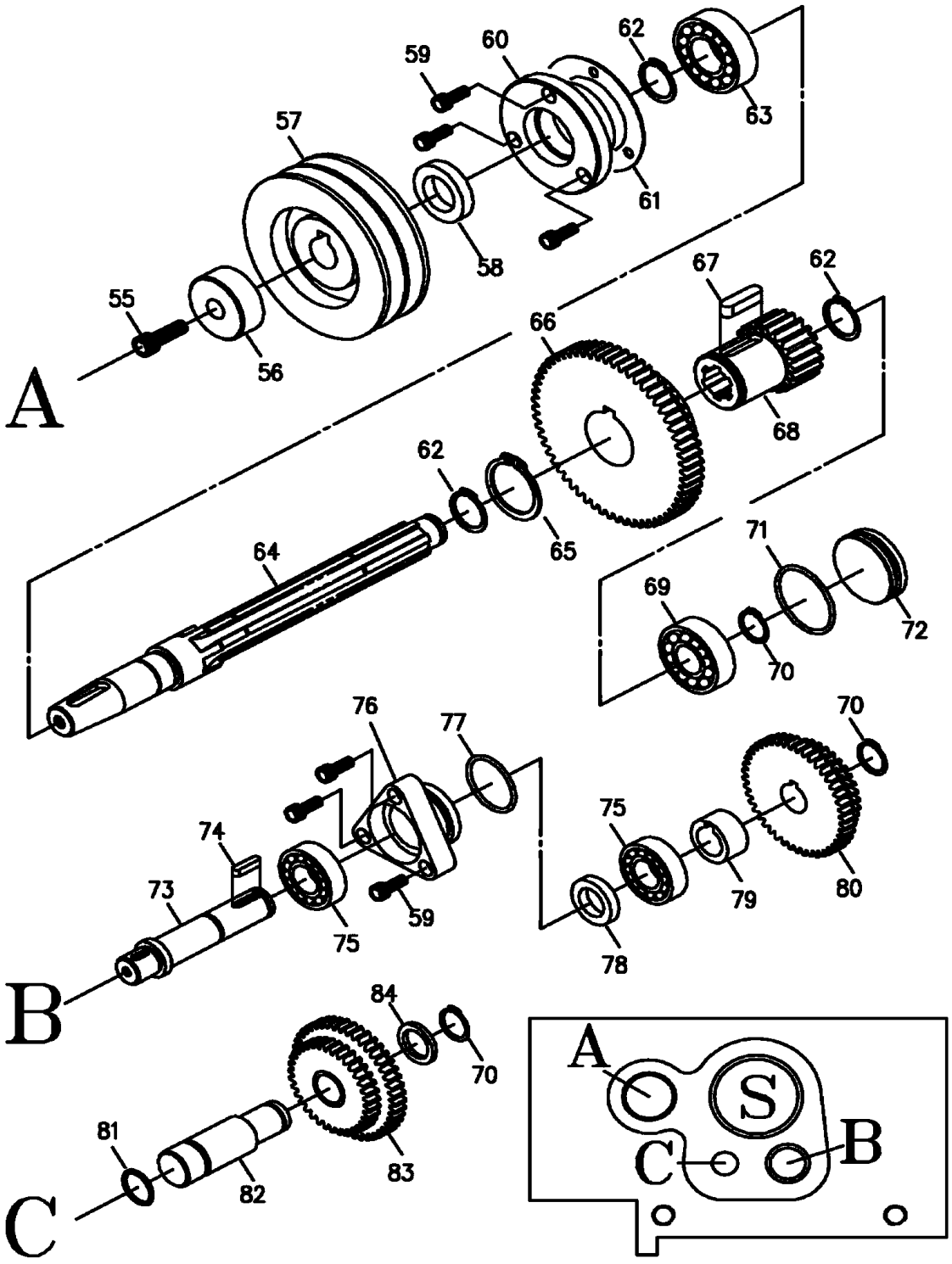
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15.1.2 EVS-1440B Headstock Assembly – Exploded View II



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15.1.3 EVS-1440B Headstock Assembly – Exploded View III



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Parts List A - EVS-1440B Headstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EVS1440B-A01	Headstock Casting	405Lx235Wx264H	1
2	EBL1236VS-A02	Headstock Cover	405Lx235Wx23H	1
3	TS-1503061	Socket Head Cap Screw	M6x25mm	13
4	EBL1236VS-A04	Plug	3/4 in.(PVC)	1
5	EBL1236VS-A05	Gasket For Headstock Cover		1
6	EBL1236VS-A06	Index Plate		2
7	EBL1236VS-A07	Handle	Ø45x35L	2
8	TS-1524011	Set Screw	M8x8L	2
9	EBL1236VS-A09	Spring	1/4inx27mm	2
10	SB-1/4	Steel Ball	1/4 in. dia	2
11	EBL1236VS-A11	Lever		2
12	EVS1440B-A12	Handle	Ø22xØ15x43L	2
	EVS1440B-A12A	Handle Assembly (includes #11,12)		2
13	EBL1236VS-A13	Pin	5x40mm	2
14	EBL1236VS-A14	Oil Seal	TC 16x26x7mm	2
15	EBL1236VS-A15	Shaft	Ø19.5x425L (Ø16)	1
16	EBL1236VS-A16	Pin	Ø5x30mm	1
17	EBL1236VS-A17	Oil Seal	TC 19x32x8mm	1
18	EBL1236VS-A18	Shaft Fork	PCD 62x50L	1
19	EBL1236VS-A19	Shift Fork	Ø19x26.5	2
20	TS-1523011	Set Screw	M6x6L	4
21	EBL1236VS-A21	Collar		1
22	EBL1236VS-A22	Shaft	Ø19.5x425L (Ø16)	1
23	EBL1236VS-A23	Shift Fork	122L 55h	2
24	EBL1236VS-A24	Shift Fork		2
25	EVS1440B-A25	Headstock Plate		1
26	EBL1236VS-A26	Oil Sight	1-1/8 in.(28mm.)	1

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Parts List A - EVS-1440B Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
29	EBL1236VS-A29	Main Spindle	Ø117.5x408.1L	1
30	EBL1236VS-A30	Key	8x70mm	1
31	EBL1236VS-A31	Key	7x40mm	1
32	EBL1236VS-A32	Cover	Ø145xØ80.5x25W	1
33	EBL1236VS-A33	Gasket		1
34	EBL1236VS-A34	Oil Seal	TC Ø80xØ105xØ10mm	1
35	BB-32212	Bearing	No.32212	1
36	EBL1236VS-A36	Gear	2M 82T	1
37	EBL1236VS-A37	Collar	Ø75xØ55x26 key 8x4.5	1
38	EBL1236VS-A38	Gear	2M 43T	1
39	EBL1236VS-A39	Collar	Ø52.25xØ52x20W key 7x3.5	1
40	EBL1236VS-A40	Gear	1.75M 45T	1
41	EBL1236VS-A41	Circlip	S-50mm	1
42	BB-30210	Bearing	No.30210	1
43	EBL1236VS-A43	Oil Seal	TC 65x85x12mm	1
44	EBL1236VS-A44	Gasket		1
45	EBL1236VS-A45	Cover	Ø123x21W	1
46	TS-1503051	Socket Head Cap Screw	M6x20mm	3
47	EBL1236VS-A47	Collar	Ø64.5xØ50x20W	1
48	EBL1236VS-A48	Nut	Ø75x19W	1
49	TS-1503031	Socket Head Cap Screw	M6x12mm	2
50	EBL1236VS-A50	Index Ring	Ø72xØ45x12	1
51	EBL1236VS-A51	Cam Lock		3
52	EBL1236VS-A52	Pin		3
53	EBL1236VS-A53	Spring		3
54	EBL1236VS-A54	Screw		3
55	TS-1504051	Socket Head Cap Screw	M8x25L	1
56	EBL1236VS-A56	Washer	Ø44xØ7.9x17	1

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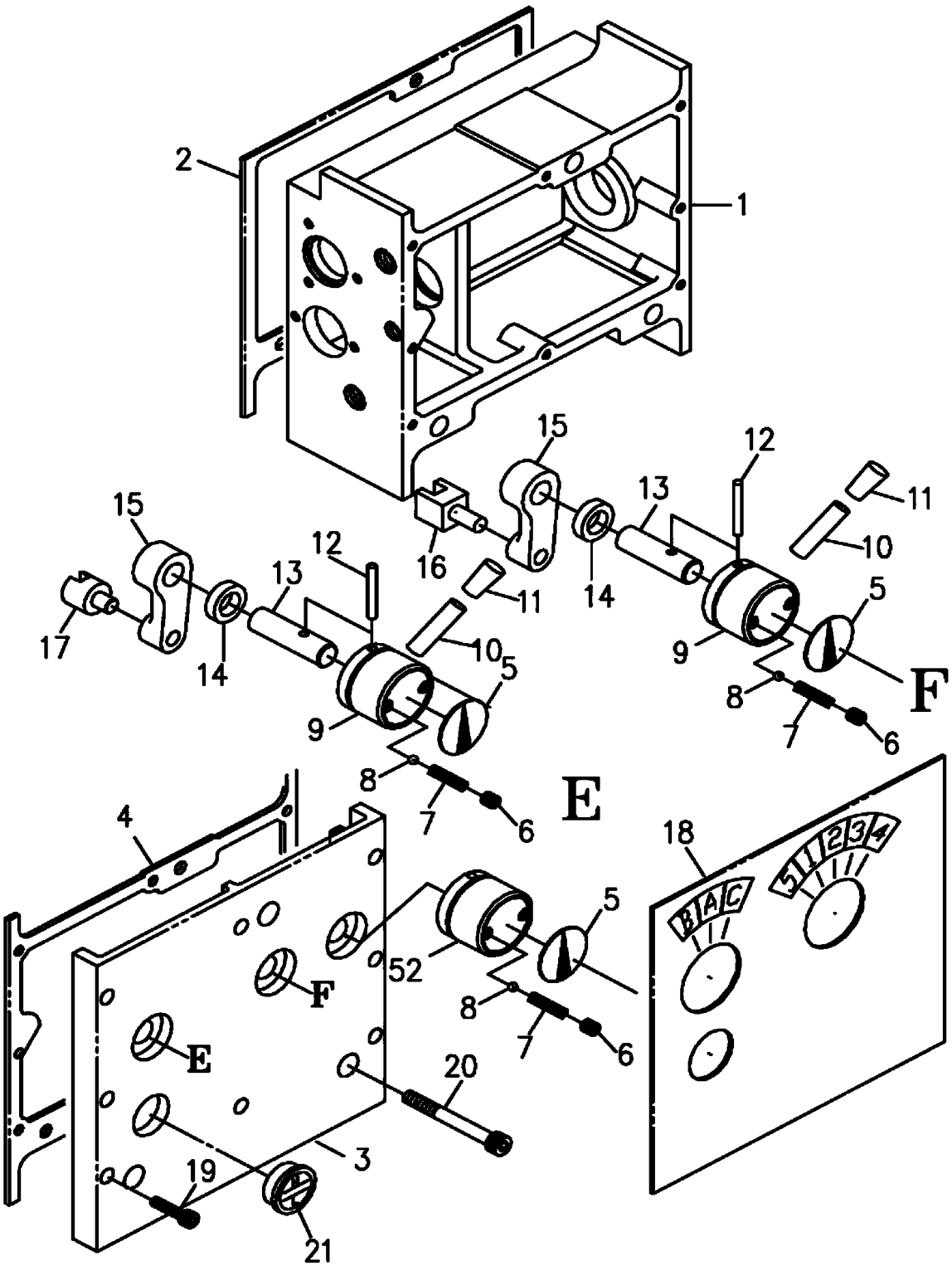
Parts List A - EVS-1440B Headstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
57	EBL1236VS-A57	Pulley	Ø114.3xØ21.35x50W	1
58	EBL1236VS-A58	Oil Seal	TC 25x40x8mm	1
59	TS-1503041	Socket Head Cap Screw	M6x16mm	6
60	EBL1236VS-A60	Cover	Ø80x21L (Ø35)	1
61	EBL1236VS-A61	Gasket		1
62	EBL1236VS-A62	Circlip	S-25mm	3
63	BB-6205	Bearing	No.6205	1
64	EBL1236VS-A64	Shaft	Ø30x302L 21x25x5	1
65	EBL1236VS-A65	Circlip	S-38mm	1
66	EBL1236VS-A66	Gear	2M 60T	1
67	EBL1236VS-A67	Key	8x30mm	1
68	EBL1236VS-A68	Gear	2M 21T	1
69	BB-6204	Bearing	No.6204	1
70	EBL1236VS-A70	Circlip	S-20mm	3
71	EBL1236VS-A71	O-Ring	42x48x3.0mm	1
72	EBL1236VS-A72	Plug	Ø47x12W	1
73	EBL1236VS-A73	Shaft	Ø25x109L key 5x2.5	1
74	EBL1236VS-A74	Key	5x20mm	1
75	BB-6004	Bearing	No.6004	2
76	EBL1236VS-A76	Cover	P.C.D. Ø42xØ32x32L	1
77	EBL1236VS-A77	O-Ring	34x40x3.0mm	1
78	EBL1236VS-A78	Oil Seal	TC 20x32x2.5mm	1
79	EBL1236VS-A79	Collar	Ø30xØ20x16W key 7x3.5	1
80	EBL1236VS-A80	Gear	1.75M 35/45T	1
81	EBL1236VS-A81	O-Ring	20x25x2.5mm	1
82	EBL1236VS-A82	Shaft	Ø25x85L	1
83	EBL1236VS-A83	Gear	1.75M 35/45T	1
84	EBL1236VS-A84	Collar	Ø28xØ20x3W	1

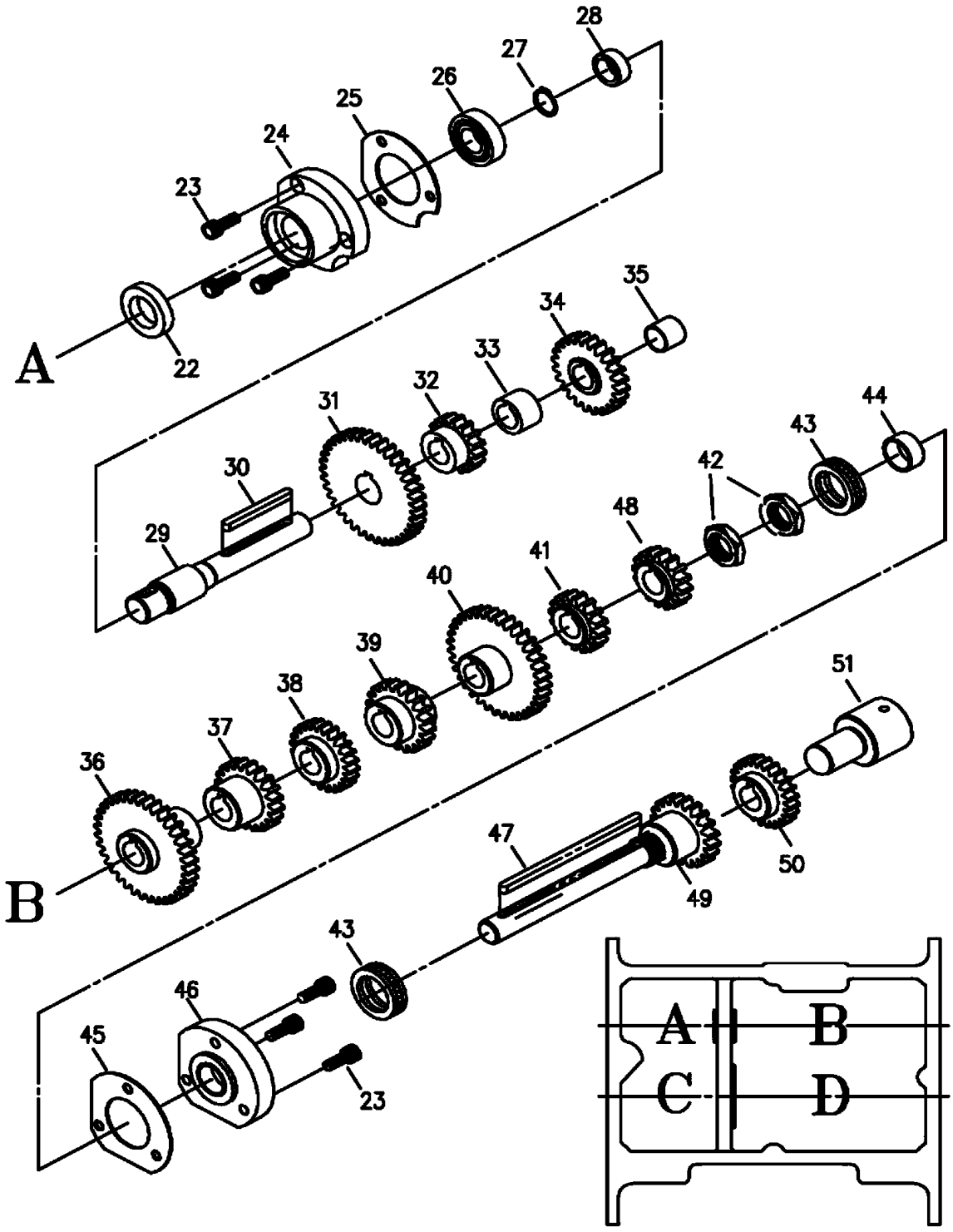
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15.2.1 EVS-1440B Gearbox Assembly – Exploded View I



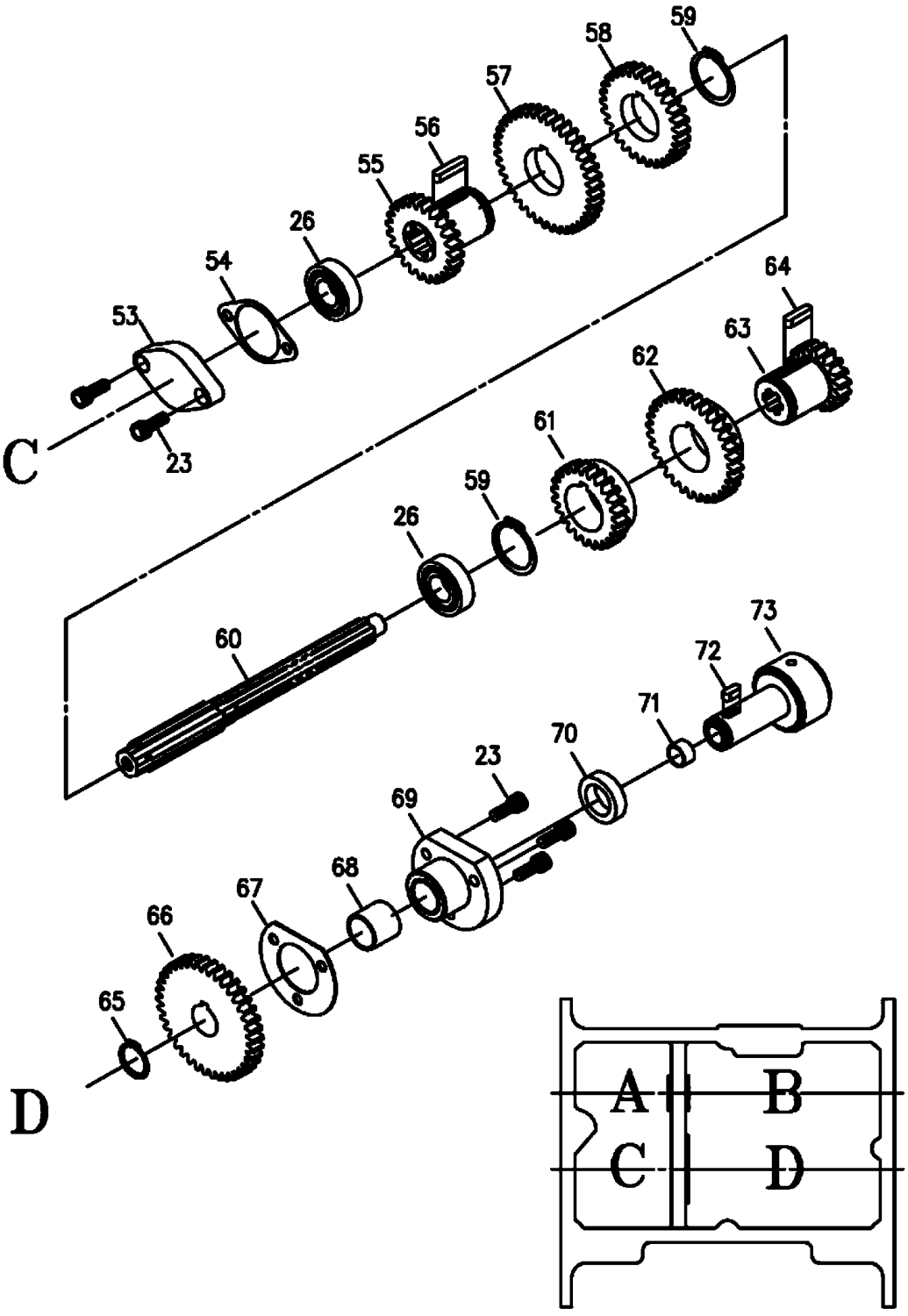
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15.2.2 EVS-1440B Gearbox Assembly – Exploded View II



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15.2.3 EVS-1440B Gearbox Assembly – Exploded View III



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Parts List B - EVS-1440B Gearbox Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EBL1236VS-B01	Gear Box		1
2	EBL1236VS-B02	Gasket For Gearbox		1
3	EBL1236VS-B03	Gear Box Cover		1
4	EBL1236VS-B04	Gasket For Gearbox Cover		1
5	EBL1236VS-B05	Index Plate		3
6	TS-1524011	Set Screw	M8x8L	3
7	EBL1236VS-B07	Spring	1/4 in x 27mm	3
8	SB-1/4	Ball Steel	1/4 in. dia	3
9	EBL1236VS-B09	Handle	Ø45x35L	2
10	EBL1236VS-B10	Lever		2
11	EVS1440B-A12	Handle	dia.22xdia.15 x43L	2
	EVS1440B-B11A	Handle Assembly (includes #10,11)		2
12	EBL1236VS-B12	Pin	Ø5x40mm	2
13	EBL1236VS-B13	Lever		2
14	EBL1236VS-B14	Oil Seal	TC 16x26x7mm	2
15	EBL1236VS-B15	Shift Lever		2
16	EBL1236VS-B16	Shift Fork		1
17	EBL1236VS-B17	Shift Fork		1
18	EVS1440B-B18	Gear Box Plate		1
19	TS-1503061	Socket Head Cap Screw	M6x25mm	8
20	TS-1504131	Socket Head Cap Screw	M8x70mm	3
21	EBL1236VS-B21	Oil Sight	1-1/8 in.(28mm.)	1
22	EBL1236VS-B22	Oil Seal	TC 22x35x7mm	1
23	TS-1503041	Socket Head Cap Screw	M6x16mm	11

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Parts List B - EVS-1440B Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
24	EBL1236VS-B24	Cover		1
25	EBL1236VS-B25	Gasket		1
26	BB-6003	Bearing	No.6003	3
27	EBL1236VS-B27	Circlip	S-16mm	1
28	EBL1236VS-B28	Collar		1
29	EBL1236VS-B29	Shift		1
30	EBL1236VS-B30	Key	5x55mm	1
31	EBL1236VS-B31	Gear	2M 32T	1
32	EBL1236VS-B32	Gear	2M 16T	1
33	EBL1236VS-B33	Collar		1
34	EBL1236VS-B34	Gear	2M 24T	1
35	EBL1236VS-B35	Collar	LFB-1615	1
36	EBL1236VS-B36	Gear	2M 30T	1
37	EBL1236VS-B37	Gear	2.75M 20T	1
38	EBL1236VS-B38	Gear	2.75M 18T	1
39	EBL1236VS-B39	Gear	2.75M 16T	1
40	EBL1236VS-B40	Gear	2.25M 28T	1
41	EBL1236VS-B41	Gear	2M 16T	1
42	EBL1236VS-B42	Nut		2
43	BB-51104	Thrust Bearing	No.51104	2
44	EBL1236VS-B44	Collar	LFB-2010	1
45	EBL1236VS-B45	Gasket		1
46	EBL1236VS-B46	Cover		1
47	EBL1236VS-B47	Key	5x70mm	1
48	EBL1236VS-B48	Gear		1

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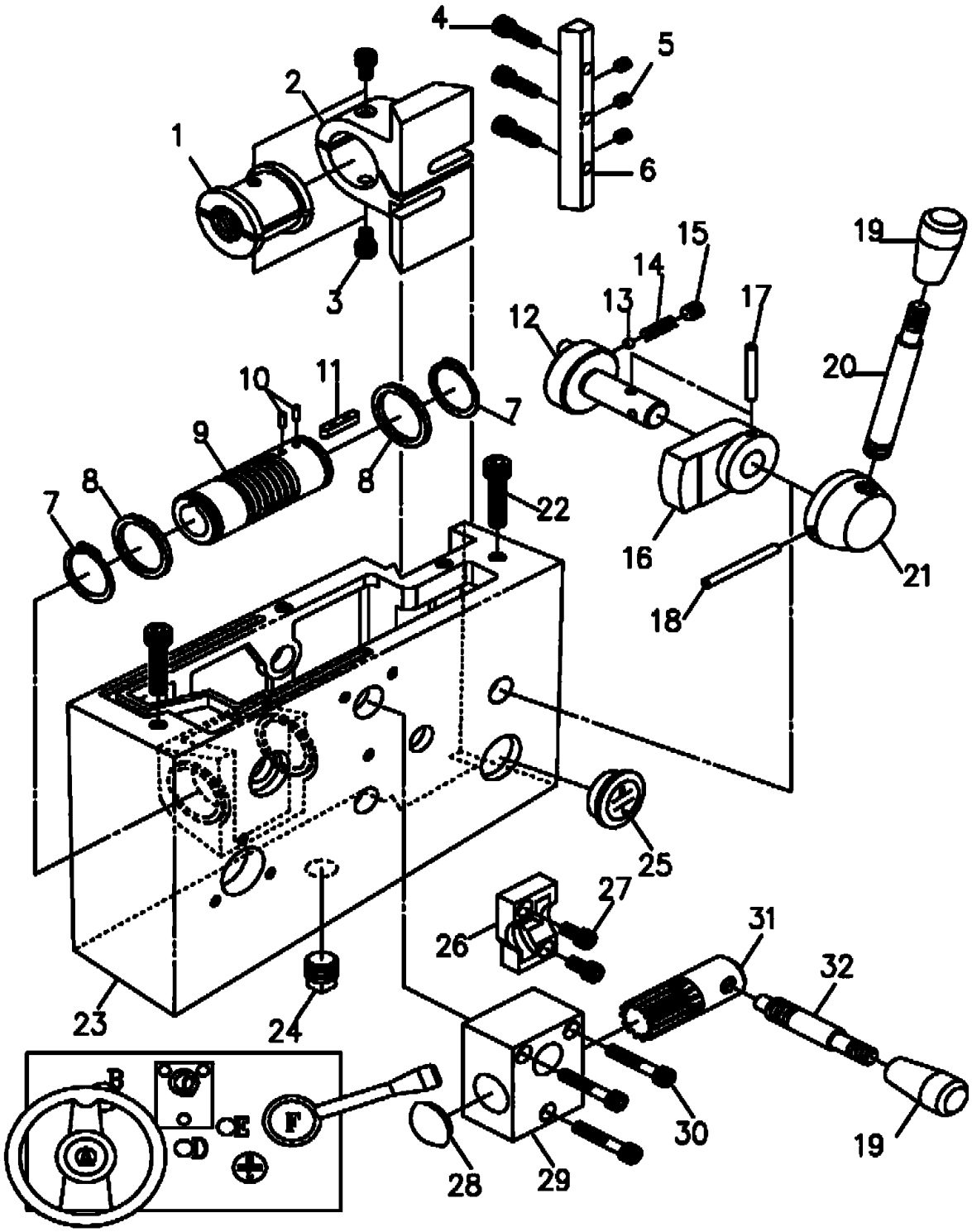
Parts List B - EVS-1440B Gearbox Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
49	EBL1236VS-B49	Shaft		1
50	EBL1236VS-B50	Shaft		1
51	EBL1236VS-B51	Clutch		1
52	EBL1236VS-B52	Handle		1
53	EBL1236VS-B53	Cover		1
54	EBL1236VS-B54	Gasket		1
55	EBL1236VS-B55	Gear	2M 2T	1
56	EBL1236VS-B56	Key	5x15mm	1
57	EBL1236VS-B57	Gear	2M 40T	1
58	EBL1236VS-B58	Gear	2M 30T	1
59	EBL1236VS-B59	Circlip	S-30	2
60	EBL1236VS-B60	Shaft		1
61	EBL1236VS-B61	Gear	2M 25T	1
62	EBL1236VS-B62	Gear	2.75M 20T	1
63	EBL1236VS-B63	Gear	2.25M 20T	1
64	EBL1236VS-B64	Key	5x20mm	1
65	EBL1236VS-B65	Circlip	S-20mm	1
66	EBL1236VS-B66	Gear	2M 38T	1
67	EBL1236VS-B67	Gasket		1
68	EBL1236VS-B68	Collar	LFB-2020	1
69	EBL1236VS-B69	Cover		1
70	EBL1236VS-B70	Oil Seal	TC 20x30x8mm	1
71	EBL1236VS-B71	Collar	LFB-1208	1
72	EBL1236VS-B72	Key	5x12mm	1
73	EBL1236VS-B73	Shaft		1

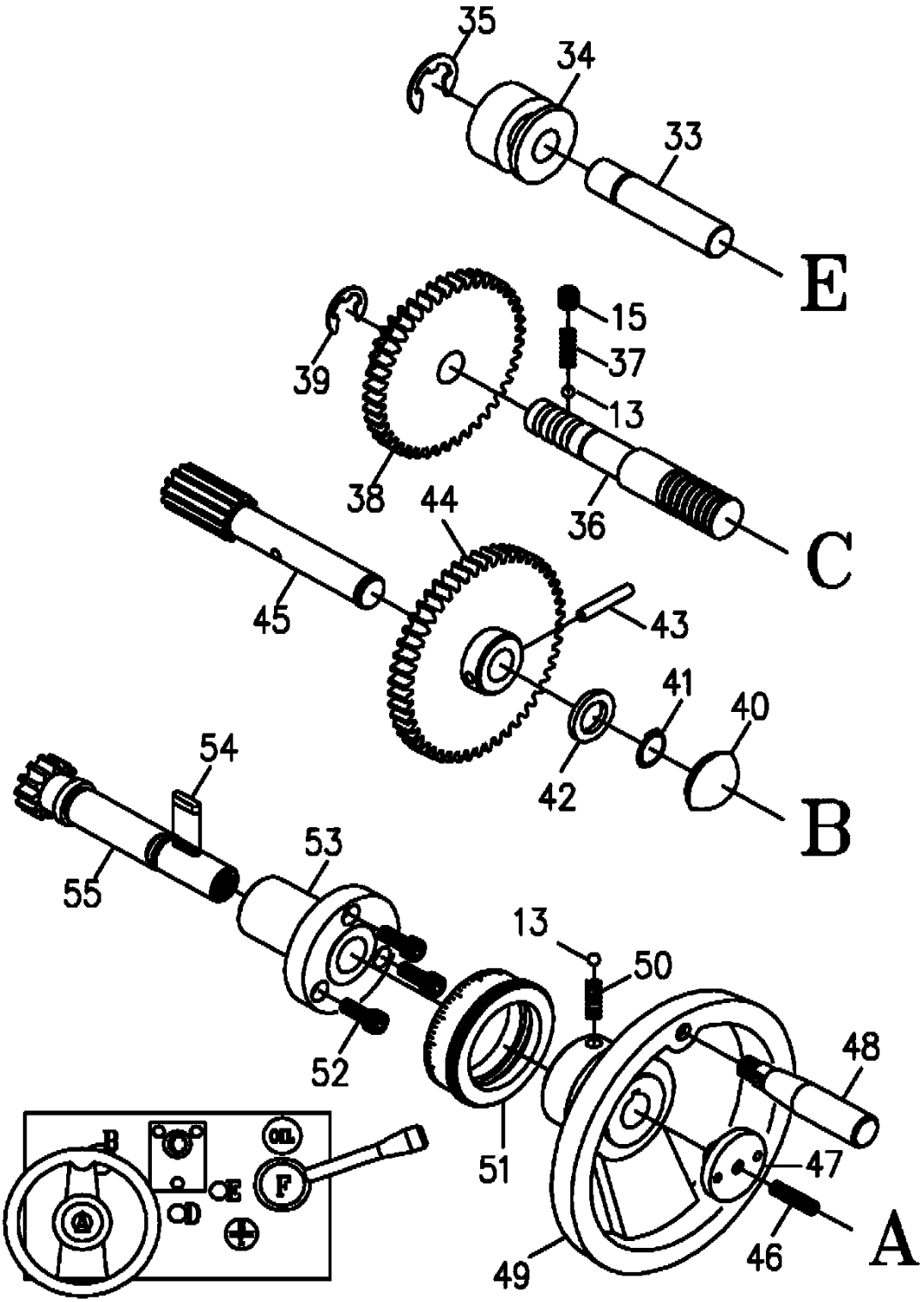
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15.3.1 EVS-1440B Apron Assembly – Exploded View I



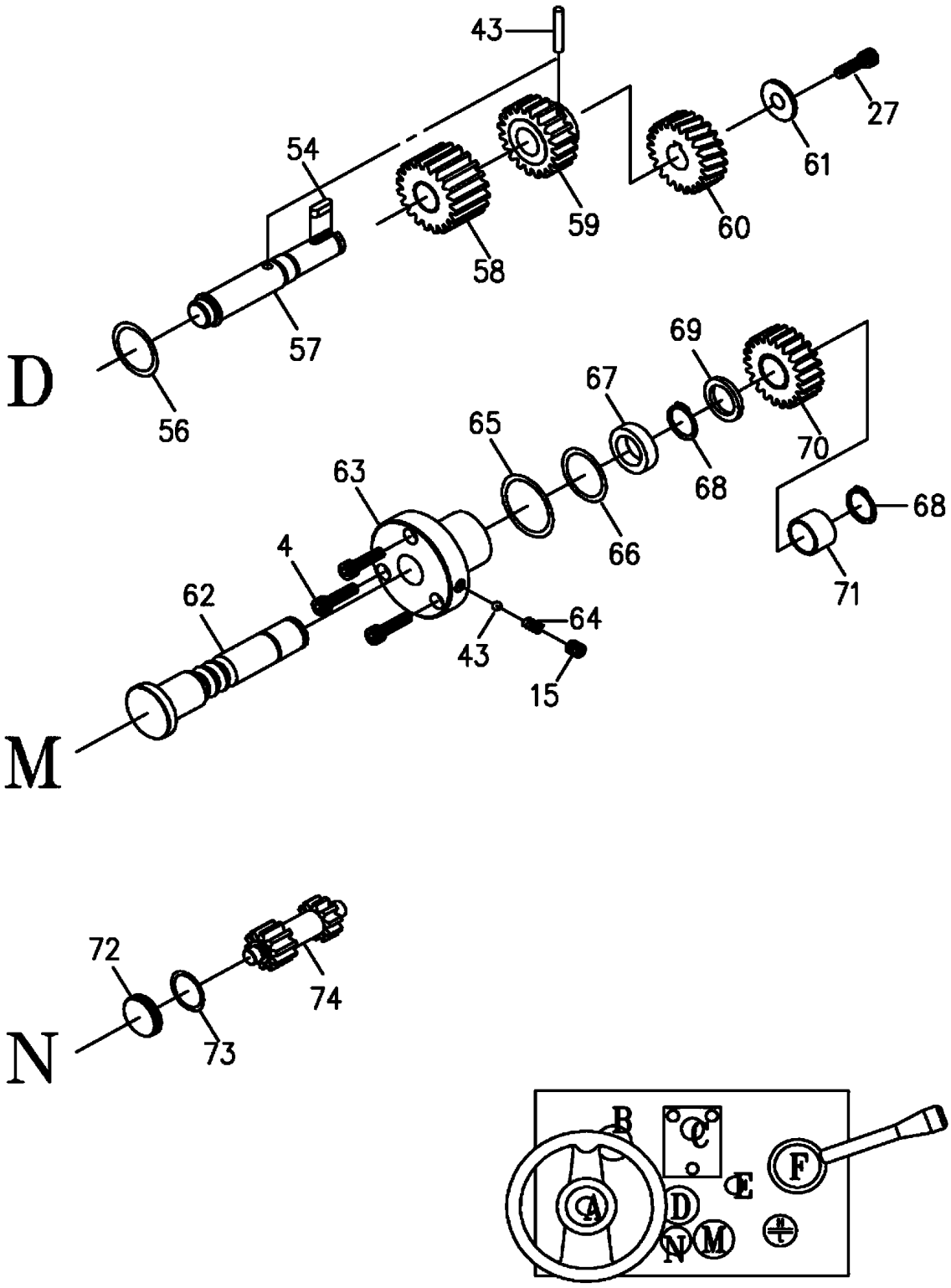
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15.3.2 EVS-1440B Apron Assembly – Exploded View II



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15.3.3 EVS-1440B Apron Assembly – Exploded View III



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Parts List C - EVS-1440B Apron Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EBL1236VS-C01	Half Nut	8TPI	1
2	EBL1236VS-C02	Half Nut Bracket	105Lx50Wx71h	1
3	TS-1503021	Socket Head Cap Screw	M6x10mm	2
	EBL1236VS-C01A	Half Nut Assembly (includes #1~3)		1
4	TS-1503051	Socket Head Cap Screw	M6x20mm	6
5	TS-1523031	Set Screw	M6x10mm	3
6	EBL1236VS-C06	Gib	13.8Wx10Hx125L	1
7	EBL1236VS-C07	Circlip	S-30mm	2
8	EBL1236VS-C08	Collar	Ø38.1xØ31x3t	2
9	EBL1236VS-C09	Worm	Ø19.05xØ31x841L	1
10	EBL1236VS-C10	Pin	3x8 mm	2
	EBL1236VS-C08A	Collar Assembly (includes #8~10)		1
11	EBL1236VS-C11	Key	5x25mm	1
12	EBL1236VS-C12	Shaft	Ø39.9x61L	1
13	SB-1/4	Ball Steel	1/4 in. dia	4
14	EBL1236VS-C14	Spring	1/4 in x 25mm	1
15	TS-1524011	Set Screw	M8x8mm	3
16	EBL1236VS-C16	Lever	62Lx36Wx17H	1
17	EBL1236VS-C17	Pin	Ø5x36mm	1
18	EBL1236VS-C18	Pin	Ø5x60mm	1
19	EVS1440B-A12	Handle	dia.22xdia.15 x43L	2
	EVS1440B-C19A	Handle Assembly (includes #19,20)		1
20	EBL1236VS-C20	Lever	Ø1/2"x107mmL	1
21	EBL1236VS-C21	Handle	Ø50x30L Ø16	1
22	TS-1504071	Socket Head Cap Screw	M8x35mm	2
23	EBL1236VS-C23	Apron	276Lx78Wx172H	1

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Parts List C - EVS-1440B Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
24	EBL1236VS-C24	Plug	3/8 G.P	1
25	EBL1236VS-C25	Oil Sight	3/4 in. (19mm)	1
26	EBL1236VS-C26	Cam	50x30x12H	1
27	TS-1503031	Socket Head Cap Screw	M6x12mm	2
28	EBL1236VS-C28	Plug	Ø28x8W	1
29	EBL1236VS-C29	Keep Assembly	65Lx50Wx35H	1
30	TS-1503081	Socket Head Cap Screw	M6x35mm	3
31	EBL1236VS-C31	Gear Shaft	Ø24x67L	1
32	EBL1236VS-C32	Lever	Ø1/2"x80mmL	1
	EVS1440B-C32A	Handle Assembly (includes #19,32)		1
33	EBL1236VS-C33	Shaft	Ø16x77L	1
34	EBL1236VS-C34	Collar	Ø38xØ16x30L	1
35	EBL1236VS-C35	Circlip	E-15mm	1
36	EBL1236VS-C36	Shaft	Ø20x122L	1
37	EBL1236VS-C37	Spring	1/4in x 20mm	1
38	EBL1236VS-C38	Gear	2M 22/44T	1
39	EBL1236VS-C39	Circlip	E-12mm	1
40	EBL1236VS-C40	Plug	Ø28x8W	1
41	EBL1236VS-C41	Circlip	S-16mm	1
42	EBL1236VS-C42	Collar	Ø25.4xØ16x3W	1
43	EBL1236VS-C43	Pin	Ø5x30mm	3
44	EBL1236VS-C44	Gear	2M 50T	1
45	EBL1236VS-C45	Rack Pinion	Ø22.5x120L	1
46	TS-1523071	Set Screw	M6x25mm	1
47	EBL1236VS-C47	Plug	35x15L ØM6 TAP	1
48	EBL1236VS-C48	Handle	Ø5/8"x77mmL	1

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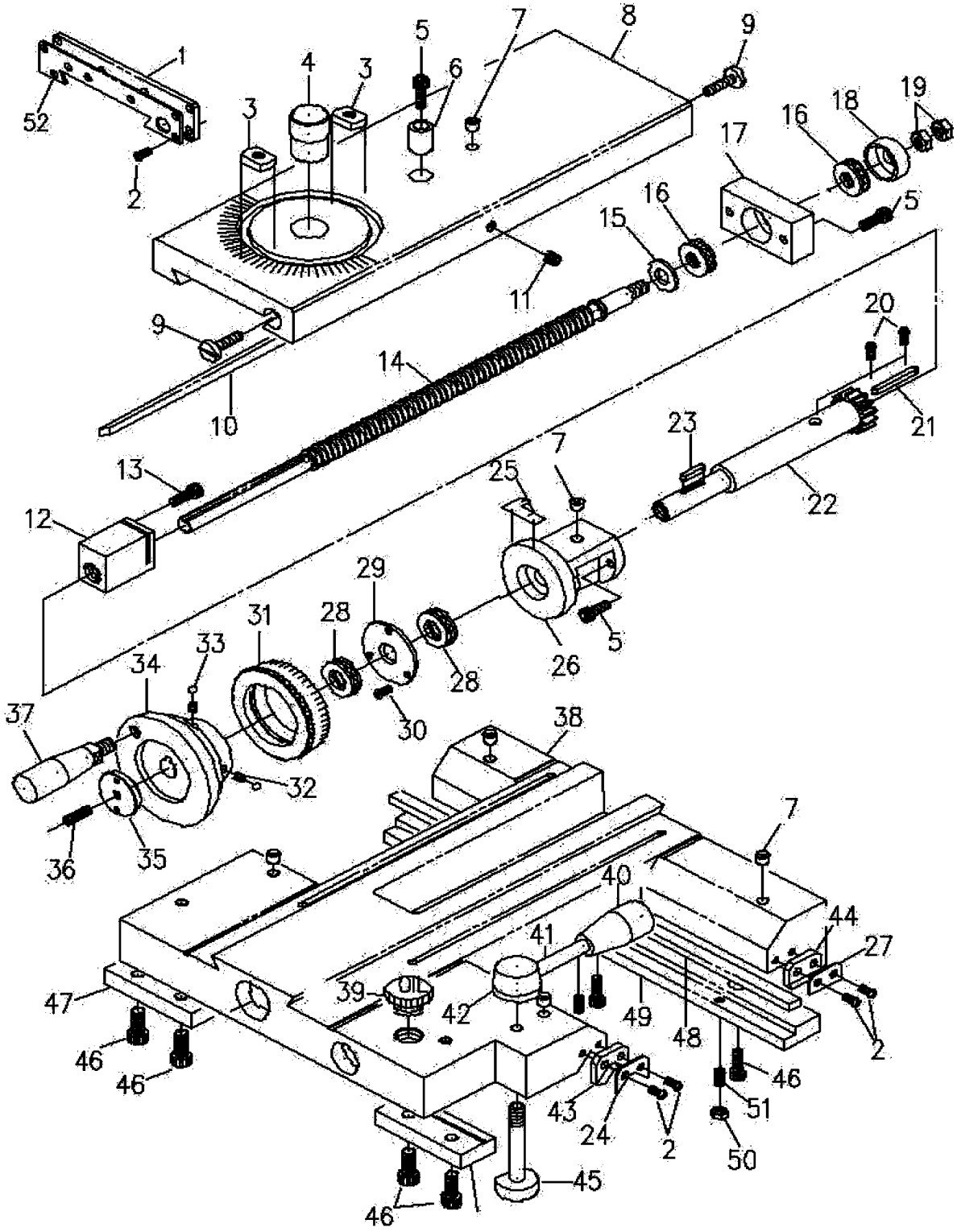
Parts List C - EVS-1440B Apron Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
49	EBL1236VS-C49	Handwheel	Ø140x68H Ø17	1
50	EBL1236VS-C50	Spring	1/4 in.x 8mm	2
51	EBL1236VS-C51	Index Ring	Ø63xØ45x20W	1
52	TS-1503041	Socket Head Cap Screw	M6x16mm	3
53	EBL1236VS-C53	Keep Assembly	Ø60xØ18x57L	1
54	EBL1236VS-C54	Key	4x15mm	2
55	EBL1236VS-C55	Shaft	Ø28x108L key4x2	1
56	EBL1236VS-C56	O-Ring	P14	1
57	EBL1236VS-C57	Shaft		1
58	EBL1236VS-C58	Gear		1
59	EBL1236VS-C59	Gear		1
60	EBL1236VS-C60	Worm Gear	Ø30xØ14x23L	1
61	EBL1236VS-C61	Washer	Ø25xØ1/4"x3t	1
62	EBL1236VS-C62	Shaft		1
63	EBL1236VS-C63	Keep Assembly		1
64	EBL1236VS-C64	Spring	1/4 in.x 10mm	1
65	EBL1236VS-C65	O-Ring	3.5x34.7x41.7	1
66	EBL1236VS-C66	O-Ring	3.5x28.7x35.7	1
67	EBL1236VS-C67	Oil Seal	TC 20x30x8mm	1
68	EBL1236VS-C68	Circlip	S-20mm	2
69	EBL1236VS-C69	Collar		1
70	EBL1236VS-C70	Gear		1
71	EBL1236VS-C71	Collar	LFB-2012	1
72	EBL1236VS-C72	Plug		1
73	EBL1236VS-C73	O-Ring	2.4xØ21.8xØ26.6	1
74	EBL1236VS-C74	Gear Shaft		1

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15.4.1 EVS-1440B Carriage Assembly – Exploded View



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Parts List D - EVS-1440B Carriage Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	E1340VS-D01	Wiper	PVC	1
2	E1340VS-D02	Screw	3/16x3/8 in	14
3	E1340VS-D03	Nut	6.5txØ7/8"x14W	2
4	E1340VS-D04	Pivot	Ø25.4x35L	1
5	TS-1503051	Socket Head Cap Screw	M6x20mm	4
6	E1340VS-D06	Collar	Ø16x20L Ø1/4	1
7	E1340VS-D07	Ball Oiler	5/16 in	6
8	EVS1440B-D08	Cross-Slide	370Lx130Wx30H	1
9	E1340VS-D09	Gib Screw	Ø5/8"x30L	2
10	E1340VS-D10	Gib	15x23x460	1
11	TS-1524011	Set Screw	M8x8mm	1
12	E1340VS-D12	Nut	45Lx25Wx32h	1
13	TS-1503031	Socket Head Cap Screw	M6x12mm	1
14	E1340VS-D14	Screw	Ø5/8"x430L 10TPI	1
	E1340VS-D12A	Nut Assembly (includes #12~14)		1
15	E1340VS-D15	Washer	Ø25x1/2"x3t	1
16	BB-51101	Thrust	NO. 51101	2
17	EVS1440B-D17	Keep Assembly	64x35x20H	1
18	E1340VS-D18	Bearing Cover	Ø31xØ12x11.5L	1
19	TS-0561031	Nut	3/8 in	1
20	E1340VS-D20	Nail	2 mm	2
21	E1340VS-D21	Key	4x40 mm	1
22	E1440VS-D22	Gear		1
22	E1340VS-D22	Gear	Ø32x139L	1
23	E1340VS-D23	Key	4x20 mm	1
24	E1340VS-D24	Wiper		2
25	E1340VS-D25	Index Plate		1

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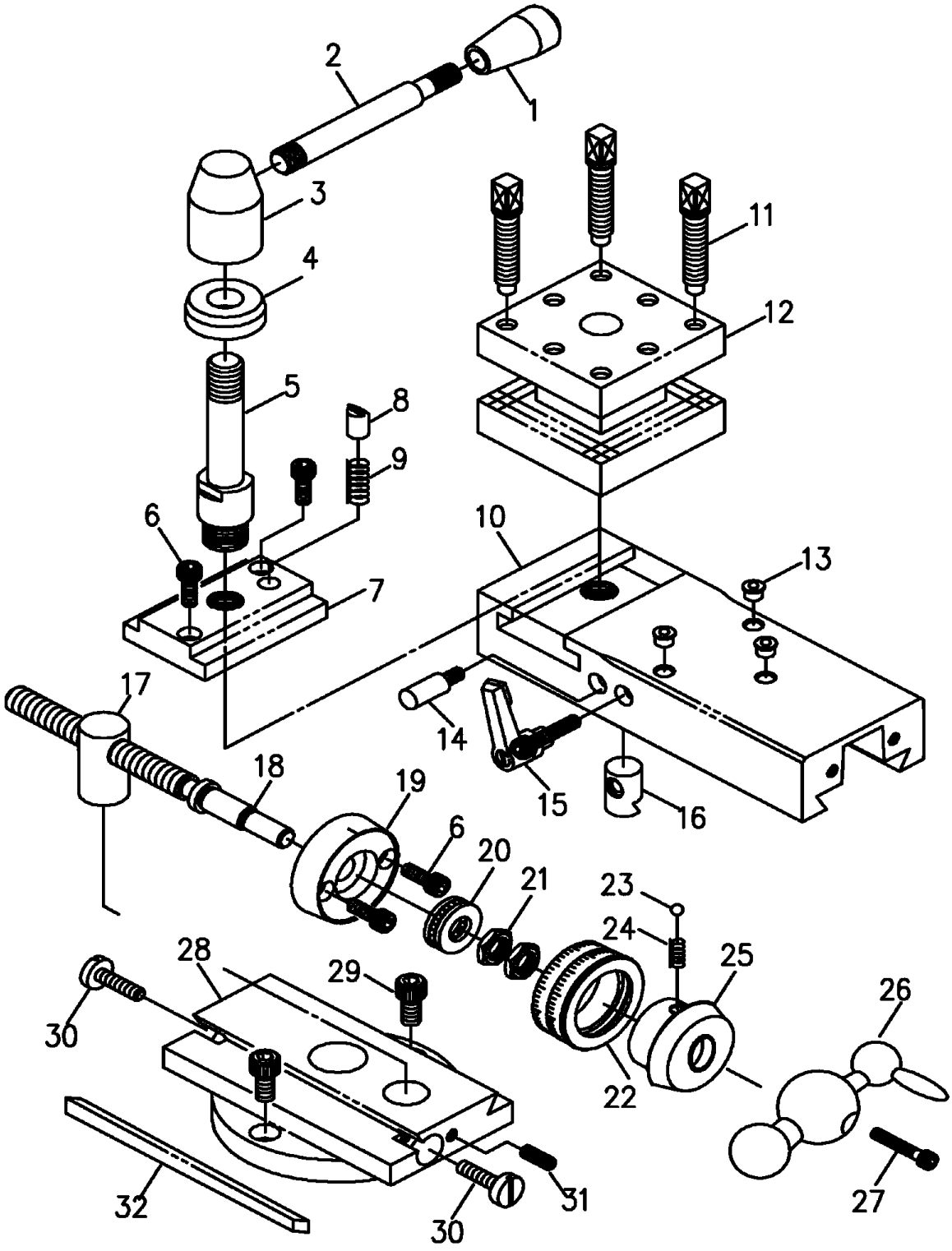
Parts List D - EVS-1440B Carriage Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	EVS1440B-D26	Keep Assembly	Ø70x73LxØ22	1
27	E1340VS-D27	Wiper		2
28	BB-51102	Thrust	NO. 51102	2
29	E1340VS-D29	Washer	Ø49.5xØ16x36	1
30	TS-081F021	Screw	1/4x3/8 in	3
31	E1340VS-D31	Index Ring	Ø73xØ50x19.9L	1
32	E1340VS-D32	Spring	1/4 in.x20mm	2
33	E1340VS-D33	Steel Ball	1/4 in	2
34	E1340VS-D34	Handwheel	Ø90xØ15x49L	1
35	E1340VS-D35	Plug	Ø35x15L M6TAP	1
36	TS-1523071	Set Screw	M6x25mm	1
37	E1340VS-D37	Handle	Ø19x80L	1
38	E1340VS-D38	Saddle Casting	312Lx310Wx67H	1
39	E1340VS-D39	Plug	3/4 in. (P.V.C)	1
40	EVS1440B-A12	Handle	dia.22xdia.15 x43L	1
	EVS1440B-D40A	Handle Assembly (includes #40,41)		1
41	E1340VS-D41	Handle	Ø3/8"x65L	1
42	E1340VS-D42	Handle	Ø5/4'x22W	1
43	E1340VS-D43	Wiper	PVC	2
44	E1340VS-D44	Wiper	PVC	1
45	E1340VS-D45	Screw	Ø9/8"x75L	1
46	TS-1504041	Socket Head Cap Screw	M8x20mm	7
47	E1340VS-D47	Strip	80Lx31Wx13H	2
48	E1340VS-D48	Gib	10Wx5Tx310L	1
49	E1340VS-D49	Strip	310L33.5Wx15H	1
50	TS-1540041	Nut	M6mm	3
51	TS-1523051	Set Screw	M6x16mm	3
52	E1340VS-D52	Wiper		1

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15.5.1 EVS-1440B Tool Post Assembly – Exploded View



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Parts List E - EVS-1440B Tool Post Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EVS1440B-A12	Handle	dia.22xdia.15 x43L	1
	EVS1440B-E01A	Handle Assembly (includes #1,2)		1
2	EBL1236VS-E02	Lever	Ø1/2"x107L	1
3	EBL1236VS-E03	Handle Hub	Ø12" 62H"	1
4	EBL1236VS-E04	Washer	Ø35xØ16x12h	1
5	EBL1236VS-E05	Bolt	Ø24x106.5L	1
6	TS-1503041	Socket Head Cap Screw	M6x16mm	4
7	EBL1236VS-E07	T Nut		1
8	EBL1236VS-E08	Pad	Ø3/8"x15L	1
9	EBL1236VS-E09	Spring	3/8 in x 20mm	1
10	EBL1236VS-E10	Top Slide	200Lx75Wx37W	1
11	EBL1236VS-E11	Screw	Ø12.7x65	8
12	EVS1440B-E12	Tool Post	75x75x64H	1
13	EBL1236VS-E13	Ball Oiler	5/16 in	3
14	EBL1236VS-E14	Pin		1
15	EBL1236VS-E15	Handle		1
16	EBL1236VS-E16	Pad	Ø16x24L	1

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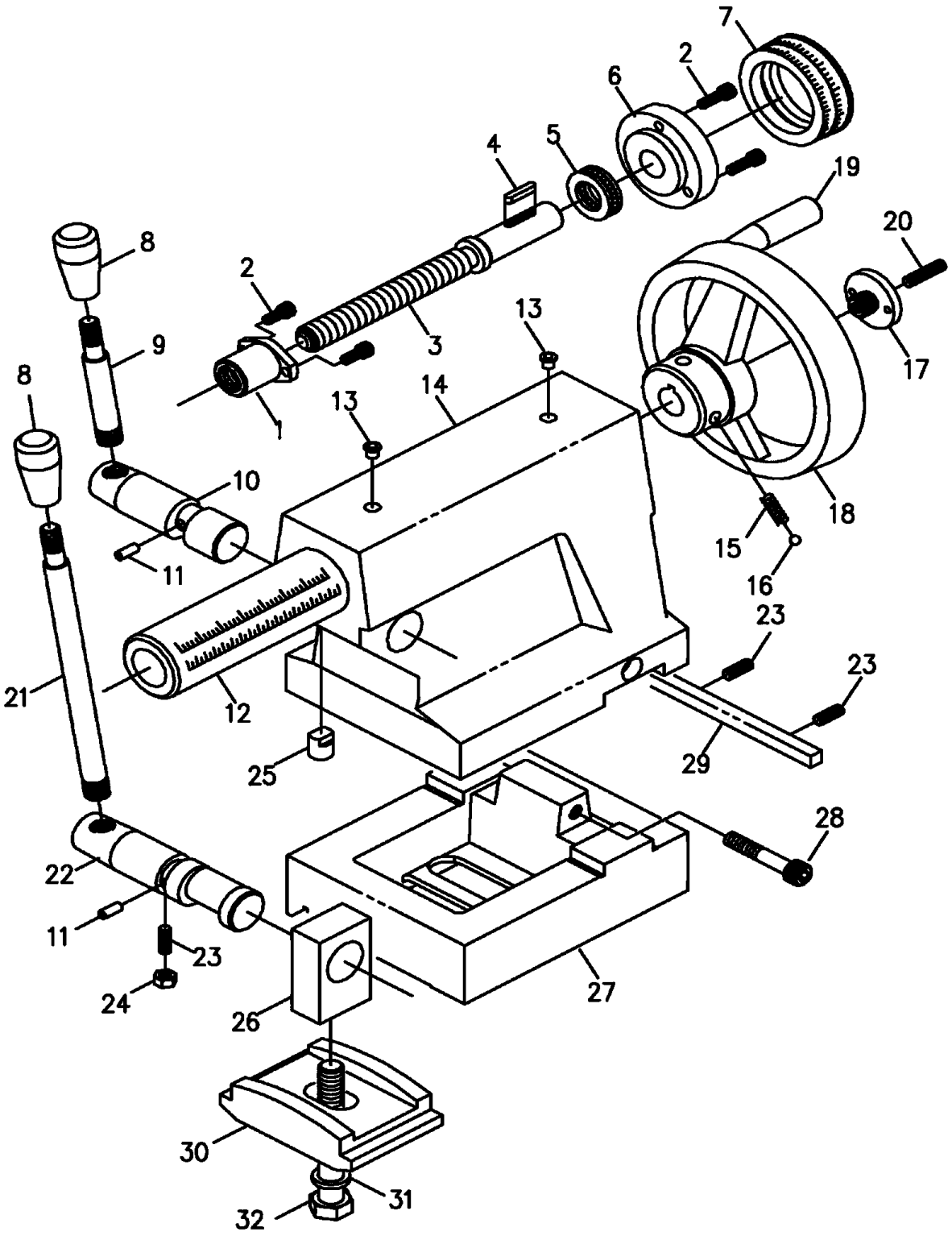
Parts List E - EVS-1440B Tool Post Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
17	EBL1236VS-E17	Nut	Ø20x40L	1
18	EBL1236VS-E18	Screw	Ø15.8x170L	1
	EBL1236VS-E17A	Nut Assembly (Includes #17~18)		1
19	EBL1236VS-E19	Keep Assembly	Ø52.5xØ12x15L	1
20	BB-51101	Thrust	No.51101	2
21	TS-1540083	Nut	M12xPC1.25 4T	2
22	EBL1236VS-E22	Index Ring	Ø49.5~Ø48xØ20L	1
23	SB-1/4	Steel Ball	1/4 in. dia	1
24	EBL1236VS-E24	Spring	1/4 in.x 8mm	1
25	EBL1236VS-E25	Keep Assembly		1
26	EBL1236VS-E26	Three Ball Handle		1
27	TS-1503071	Socket Head Cap Screw	M6x30mm	1
28	EVS1440B-E28	Swivel Slide	140x75x43H Dia.110	1
29	TS-1504031	Socket Head Cap Screw	M8x16mm	2
30	EBL1236VS-E30	Gib Screw	5/8"x30L	2
31	TS-1523051	Set Screw	M6x16mm	1
32	EBL1236VS-E32	Gib	12x20x190mm	1

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15.6.1 EVS-1440B Tailstock Assembly – Exploded View



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Parts List F - EVS-1440B Tailstock Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EBL1236VS-F01	Nut	30L	1
2	TS-1502041	Socket Head Cap Screw	M5x16mm	4
3	EBL1236VS-F03	Screw	Ø20.5x179L	1
	EBL1236VS-F01A	Nut Assembly (includes #1~3)		1
4	EBL1236VS-F04	Key	4x20mm	1
5	BB-51102	Thrust	No.51102	1
6	EBL1236VS-F06	Keep Assembly	Ø17xØ60x17L	1
7	EBL1236VS-F07	Index Ring	Ø61.5~Ø60xØ45x20W	1
8	EVS1440B-A12	Handle	dia.22xdia.15 x43L	2
	EVS1440B-F08A	Handle Assembly (includes #8,9)		1
9	EBL1236VS-F09	Lever		1
10	EBL1236VS-F10	Shaft	Ø25xØ16x91L	1
11	EBL1236VS-F11	Pin	Ø5x12mm	1
12	EBL1236VS-F12	Barrel	2 Ø40x190L	1
13	EBL1236VS-F13	Ball Oiler	5/16 in	2
14	EVS1440B-F14	Tailstock Casting	200x127x171H Ø40	1
15	EBL1236VS-F15	Spring	1/4 in x 20mm	2

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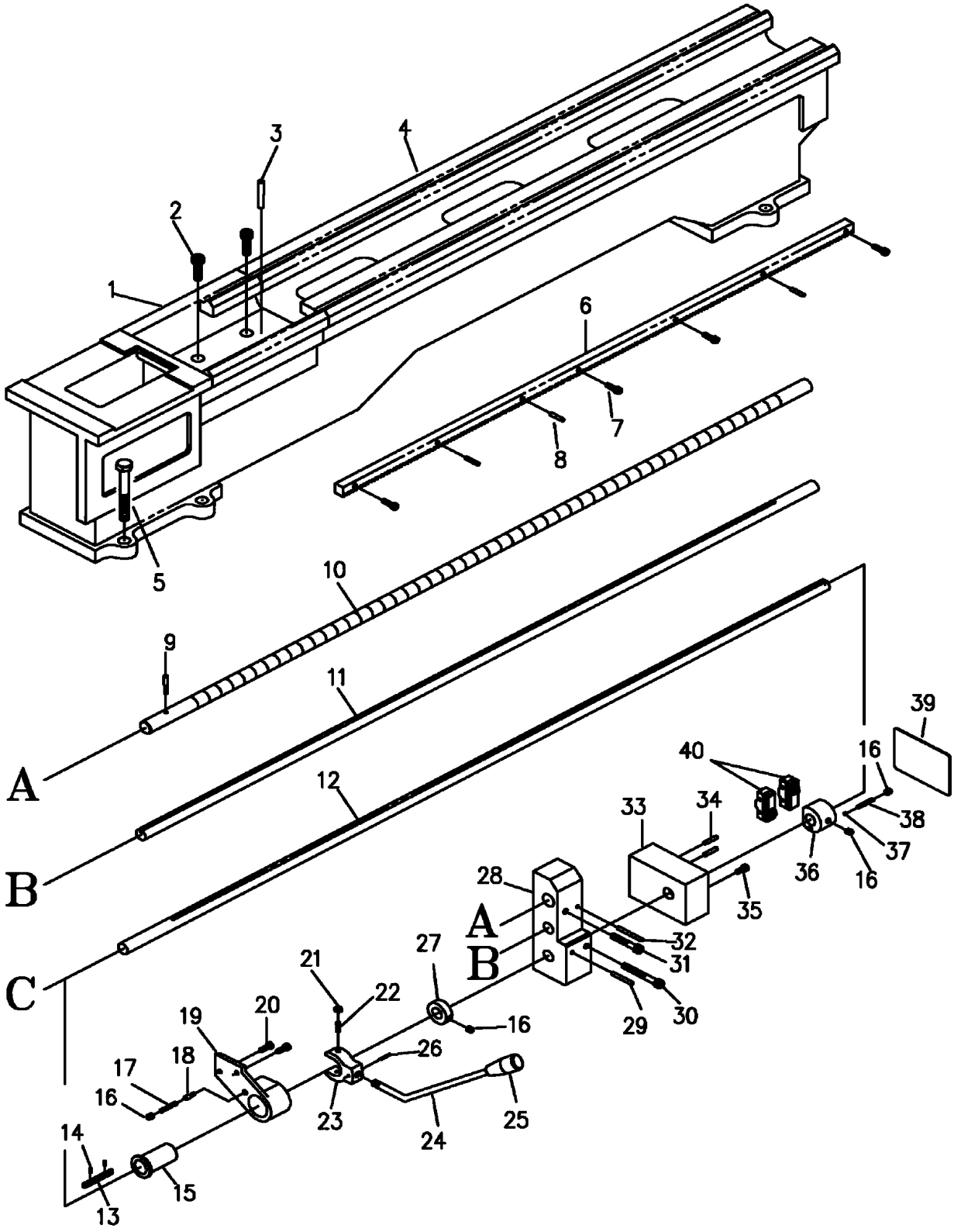
Parts List F - EVS-1440B Tailstock Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
16	SB-1/4	Steel Ball	1/4 in. dia	2
17	EBL1236VS-F17	Screw	Ø35x16L	1
18	EBL1236VS-F18	Handwheel	Ø140x68h	1
19	EBL1236VS-F19	Handle	Ø5/8"x77L	1
20	TS-1523071	Set Screw	M6x25mm	1
21	EBL1236VS-F21	Lever	Ø1/2"x190	1
	EVS1440B-F21A	Handle Assembly (includes #8,21)		1
22	EBL1236VS-F22	Shaft	Ø25xØ18x114L	1
23	TS-1523051	Set Screw	M6x16mm	1
24	TS-1540041	Nut	M6	1
25	EBL1236VS-F25	Pad	2 Ø1/2"x14L	1
26	EBL1236VS-F26	Pivot Block	36Lx20Wx57H	1
27	EVS1440B-F27	Base	160x127x41H	1
28	TS-1504091	Socket Head Cap Screw	M8x45mm	2
29	EBL1236VS-F29	Gib	8x8x125	1
30	EBL1236VS-F30	Clamp Plate	65Wx94Lx28H	1
31	TS-0680061	Washer	1/2 in	1
32	TS-0070051	Cap Screw	1/2x2 in	1

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15.7.1 EVS-1440B Bed Assembly – Exploded View



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Parts List G - EVS-1440B Bed Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	EBL1236VS-G01	Gap Section	240x190x70	1
2	TS-1505051	Socket Head Cap Screw	M10x35mm	4
3	EBL1236VS-G03	Taper Pin	Ø4x38mm	2
4	EVS1440B-G04	Bed Casting	40"-1625	1
5	TS-0050031	Hex Cap Screw	1/2x1-3/4 in	6
6	EBL1236VS-G06	Rack	36" 990L	1
7	TS-1503051	Socket Head Cap Screw	M6x20mm	4
8	EBL1236VS-G08	Pin	Ø5x30mm	8
9	EVS1440B-G09	Taper Pin (Aluminum)	Ø 5.6x36L	3
10	EVS1440B-G10	Lead Screw	40" 1362L	1
11	EVS1440B-G11	Feed Shaft	40" 1385L	1
12	EVS1440B-G12	Spindle Direction Control Axle	40” 1445L	1
13	EBL1236VS-G13	Key	5x60mm	1
14	EBL1236VS-G14	Pin	Ø3x8 mm	2
15	EBL1236VS-G15	Sleeve	Ø38xØ19.05x60L	1
16	TS-1524011	Set Screw	M8x8mm	3
17	EBL1236VS-G17	Spring	1/4 in x 35mm	1
18	EBL1236VS-G18	Pin	Ø6.3x19L	1
19	EBL1236VS-G19	Bracket	Ø54	1
20	TS-1503041	Socket Head Cap Screw	M6x16mm	2

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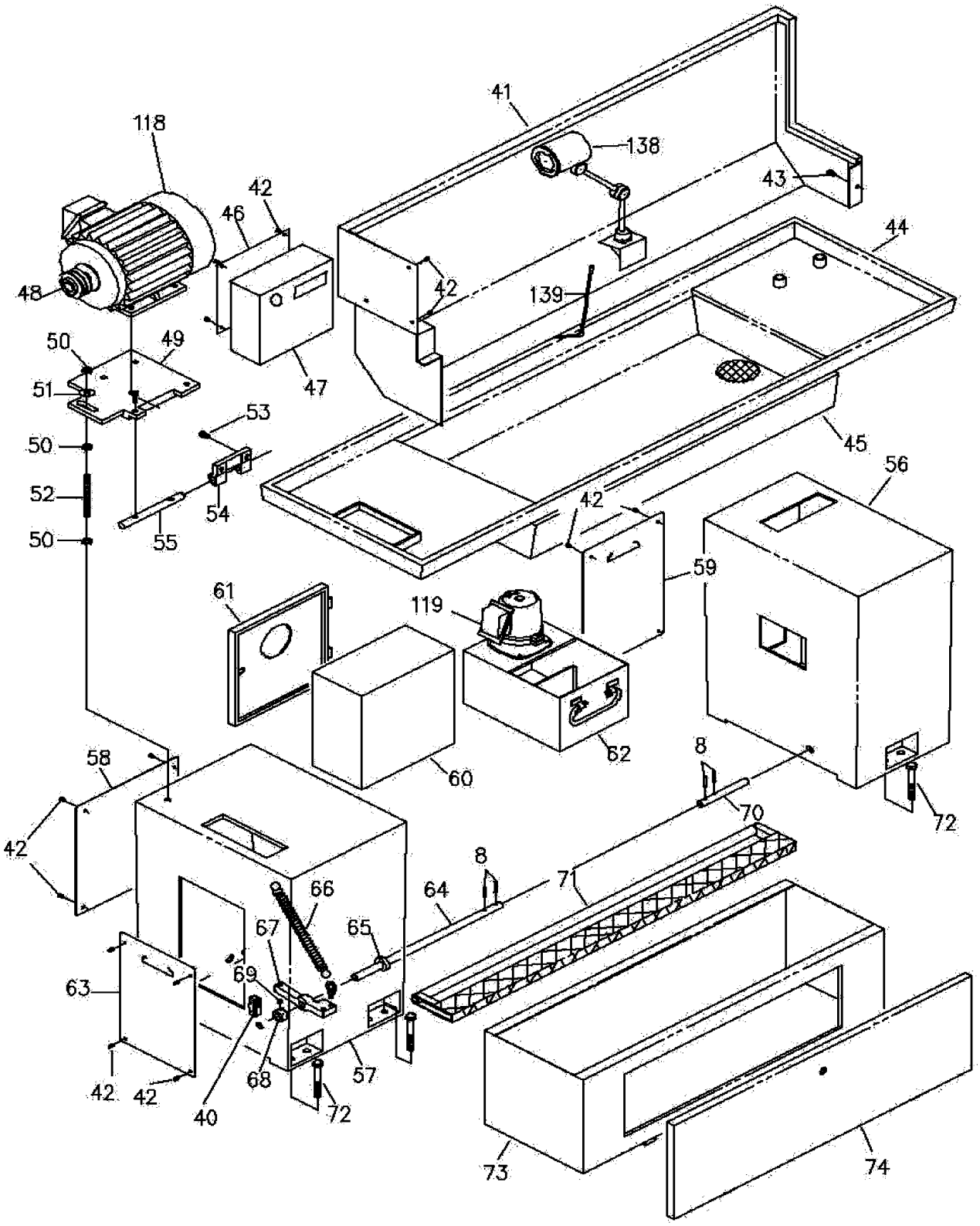
Parts List G - EVS-1440B Bed Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
21	TS-1540041	Nut	M6	2
22	TS-1523051	Set Screw	M6x16mm	2
23	EBL1236VS-G23	Fork	Ø51x20	1
24	EBL1236VS-G24	Lever	Ø3/8" x220L	1
25	EBL1236VS-G25	Handle		1
	EVS1440B-G25A	Handle Assembly (includes #24,25)		1
26	EBL1236VS-G26	Pin	Ø3x20mm	1
27	EBL1236VS-G27	Collar	Ø38xØ19.05x12L	1
28	EBL1236VS-G28	Base		1
29	EBL1236VS-G29	Pin	Ø5x40mm	1
30	TS-1504131	Socket Head Cap Screw	M8x70mm	1
31	TS-1504101	Socket Head Cap Screw	M8x50mm	1
32	EBL1236VS-G32	Pin	Ø5x50mm	1
33	EBL1236VS-G33	Box	115Lx80Wx48h	1
34	EBL1236VS-G34	Pin	Ø5x35mm	2
35	TS-1503031	Socket Head Cap Screw	M6x12mm	1
36	EBL1236VS-G36	Collar	Ø44xØ19.5x30W	1
37	SB-1/4	Steel Ball	1/4 in. dia	1
38	EBL1236VS-G38	Spring	1/4 in x 30mm	1
39	EBL1236VS-G39	Cove		1
40	EBL1236VS-G40	Limit Switch		2

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15.8.1 EVS-1440B Cabinet and Panel Assembly – Exploded View



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Parts List H - EVS-1440B Cabinet and Panel Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
41	EVS1440B-G41	Splash Guard	1385x266x509H	1
42	TS-0254011	Screw	1/4x3/8 in	19
43	EBL1236VS-G43	Cap Screw	1/4x1-1/4 in	1
44	EVS1440B-G44	Chip Pan	1750x510x67H	1
45	EVS1440B-G45	Chip Tray	1050x480x122H	1
46	EBL1236VS-G46	Guard	Gray color	1
47	EBL1236VS-G47	Cover	Gray color	1
48	EBL1236VS-G48	Pulley		1
49	EBL1236VS-G49	Motor Platform	275x220Wx1/2"T(12.7mm)	1
50	TS-0561051	Nut	1/2 in	3
51	TS-0680061	Washer	1/2 in	1
52	TS-0273121	Socket Hex Set Screw	1/2x3 in	1
53	TS-1504041	Socket Head Cap Screw	M8x20mm	2
54	EBL1236VS-G54	Bracket	109Lx65W	1
55	EBL1236VS-G55	Shaft	Ø3/4"x170L	1
56	EBL1236VS-G56	Floor Stand	500Wx300Lx620H	1
57	EBL1236VS-G57	Floor Stand	437Lx368Wx15H	1
58	EBL1236VS-G58	Cover	350Lx330Wx1.6T	1
59	EBL1236VS-G59	Cover	390Lx260Wx1.6T	1
60	EBL1236VS-G60	Electric Box	300x300x178x1.2T	1
61	EBL1236VS-G61	Cover	300x300x20x1.2T	1

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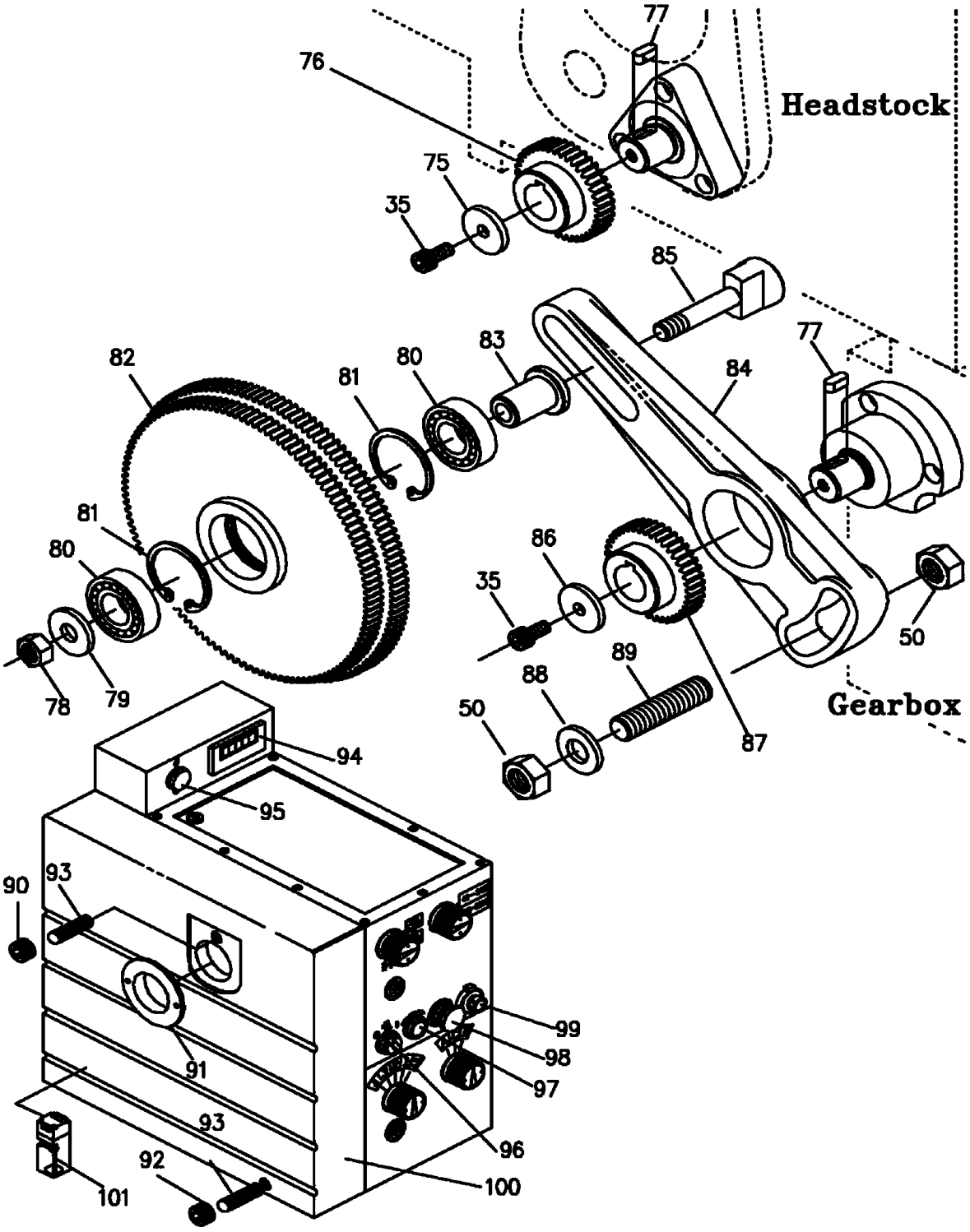
Parts List H - EVS-1440B Cabinet and Panel Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
	EBL1236VS-G60A	Electric Box Assembly (includes #60,61)		1
62	EBL1236VS-G62	Coolant Tank	310Lx220Wx170H	1
63	EBL1236VS-G63	Cover	350Lx240Wx1.6T	1
64	EBL1236VS-G64	Shaft		1
65	EBL1236VS-G65	Collar		1
66	EBL1236VS-G66	Spring		1
67	EBL1236VS-G67	Bolt		1
68	EBL1236VS-G68	Collar		1
69	TS-1524011	Set Screw	M8x8mm	1
70	EBL1236VS-G70	Shaft		1
71	EVS1440B-G71	Brake Pad	1550x150	1
72	TS-0100041	Cap Screw	1/2x1/4 in	6
73	EVS1440B-G73	Cabinet	1068x305x300	1
74	EVS1440B-G74	Front Cover	1060x300x20	1
	EVS1440B-G73A	Cabinet Assembly (includes #73,74)	1068x325x300	1
118	EVS1440B-G118	Main Motor	3HP,230/460V,3PH	1
119	EVS1440B-G119	Pump	1/8HP,115/230V,1PH,prewired 230V	1
138	EVS1440B-G138	Work Lamp	AC24V 9W 0.5m/500Lux	1
139	EVS1440B-G139	Pipe	1800mm	1
	EBL1236VS-GA32	Belt	A32	2
	EVS1440B-TB	Tool Box (see Figure 6-1 for contents)		

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15.9.1 EVS-1440B End Gear Assembly – Exploded View



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Parts List I - EVS-1440B End Gear Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
35	TS-1503031	Socket Head Cap Screw	M6x12mm	2
50	TS-0561051	Nut	1/2 in	2
75	EBL1236VS-G75	Washer	Ø25xØ1/4"x3T	2
76	EBL1236VS-G76	Change Gear	26T	1
77	EBL1236VS-G77	Key	5x12mm	2
78	TS-0561031	Nut	3/8 in	1
79	EBL1236VS-G79	Washer	Ø25xØ3/8"x2T	1
80	BB-6003Z	Bearing	No.6003Z	2
81	EBL1236VS-G81	Circlip	R-35mm	2
82	EBL1236VS-G82	Double Gear	120/127T	1
83	EBL1236VS-G83	Shaft Collar	Ø25xØ3/8"x29L	1
84	EBL1236VS-G84	Swing Frame		1
85	EBL1236VS-G85	Shaft	Ø25x65L	1
86	EBL1236VS-G86	Washer		1
87	EBL1236VS-G87	Change Gear	52T	1

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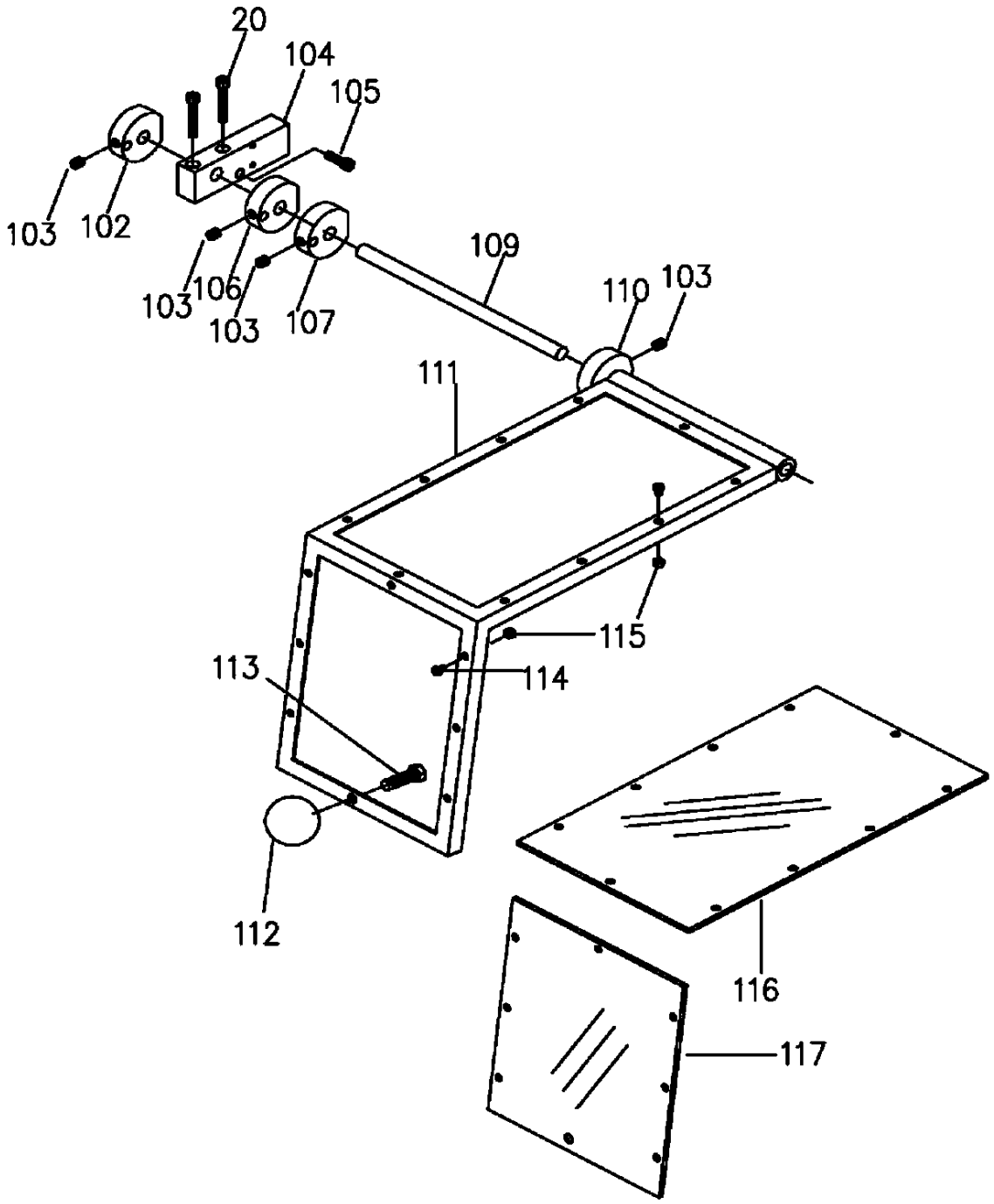
Parts List I - EVS-1440B End Gear Assembly (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
88	EBL1236VS-G88	Washer	Ø25x1/2"x3T	1
89	TS-0273101	Socket Hex Set Screw	1/2x2 in	1
90	EBL1236VS-G90	Nut		1
91	EBL1236VS-G91	Collar		1
92	EBL1236VS-G92	Nut		1
93	EBL1236VS-G93	Shaft		2
94	EBL1236VS-G94	RPM Speed Meter		1
95	EBL1236VS-G95	Pilot Light	ANPL-22	1
96	EBL1236VS-G96	Coolant Selecting Switch	ASS-22	1
97	EBL1236VS-G97	Jogging Push Button Switch	APB-22	1
98	EVS1440B-G98	Emergency Stop Switch	ALEPE-22	1
99	EBL1236VS-G99	Variable Speed Selector	RV24NY20S	1
100	EVS1440B-G100	End Cover		1
101	EBL1236VS-G101	End Cover Limit Switch		1
	EVS1440B-CGS	Change Gear Set (50/46/44/40/35/30 T)		1

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15.10.1 EVS-1440B Chuck Guard Assembly – Exploded View



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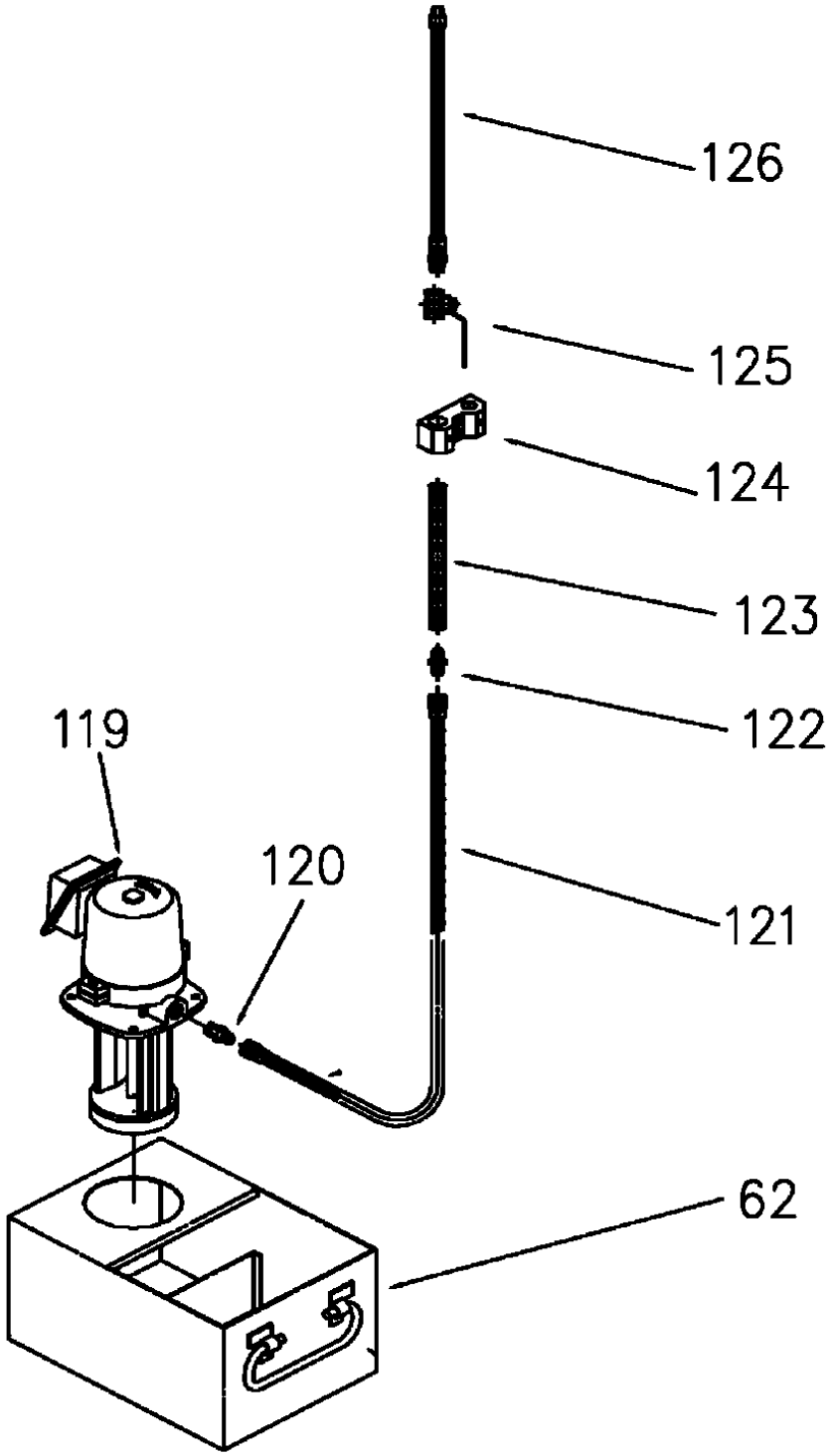
Parts List J - EVS-1440B Chuck Guard Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
20	TS-1503041	Socket Head Cap Screw	M6x16mm	2
102	EBL1236VS-G102	Cam		1
103	TS-1523021	Set Screw	M6x8mm	4
104	EBL1236VS-G104	Keep Assembly		1
105	TS-1503021	Socket Head Cap Screw	M6x10mm	1
106	EBL1236VS-G106	Collar		1
107	EBL1236VS-G107	Cam		1
109	EBL1236VS-G109	Shaft		1
110	EBL1236VS-G110	Collar		1
111	EBL1236VS-G111	Chuck Guard		1
112	EBL1236VS-G112	Handle	PVC	1
113	TS-1505031	Socket Head Cap Screw	M10x25mm	1
114	EBL1236VS-G114	Screw	3/16x1/4 in	18
115	EBL1236VS-G115	Nut	3/16 in	18
116	EBL1236VS-G116	Window	3Tx193x343mm	1
117	EBL1236VS-G117	Window	3Tx193x230mm	1

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15.11.1 EVS-1440B Coolant Pump Assembly – Exploded View



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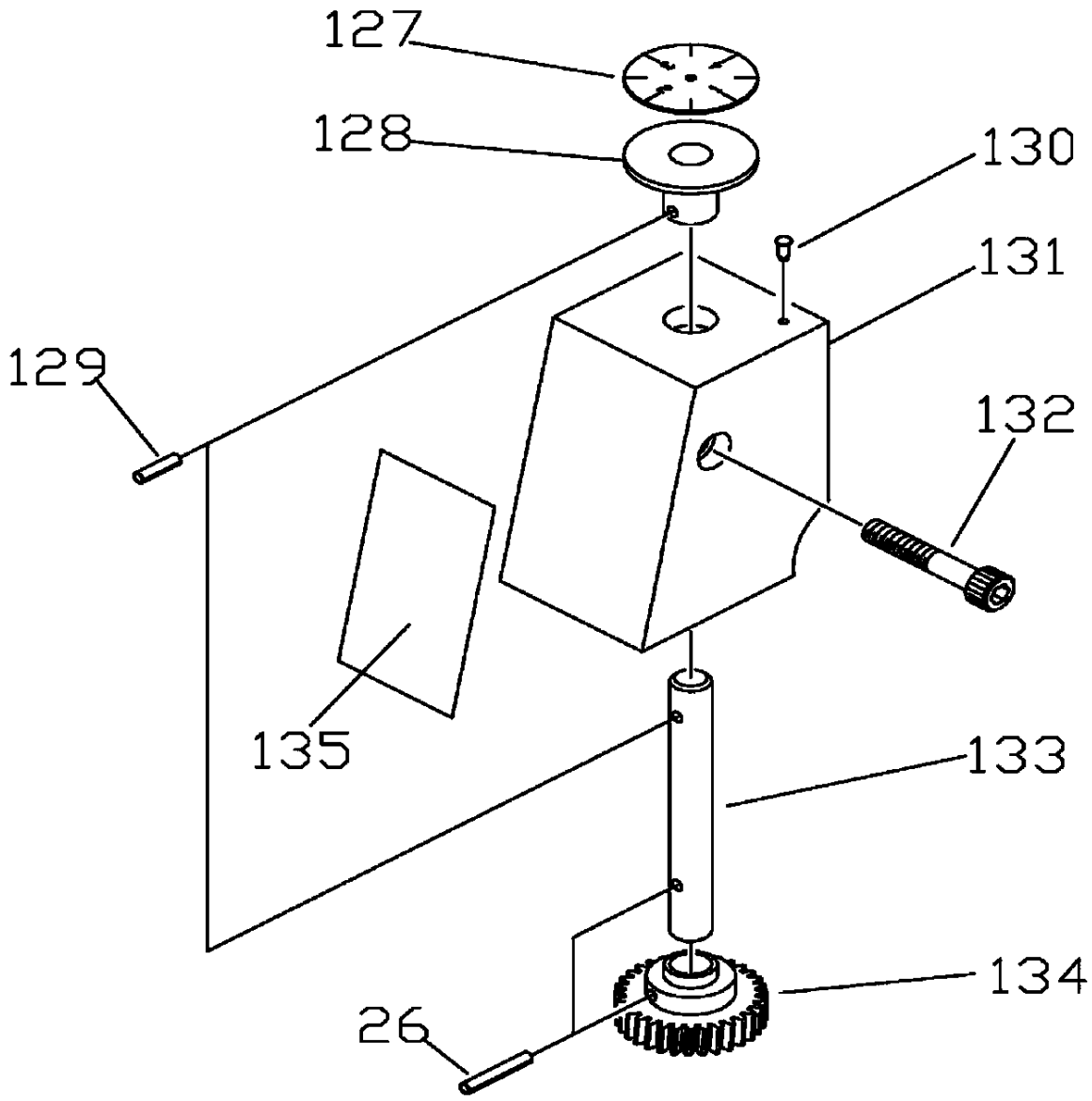
Parts List K - EVS-1440B Coolant Pump Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
62	EBL1236VS-G62	Coolant Tank	310Lx220Wx170H	1
119	EVS1440B-G119	Pump	1/8HP,115/230V,1PH,prewired 230V	1
120	EBL1236VS-G120	Nipple		1
121	EBL1236VS-G121	Flexible Hose		1
122	EBL1236VS-G122	Nipple		1
123	EBL1236VS-G123	Tube		1
124	EBL1236VS-G124	Bracket		1
125	EBL1236VS-G125	Value Gate		1
126	EBL1236VS-G126	Spraying Pipe		1

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15.12.1 EVS-1440B Dial Indicator Assembly – Exploded View



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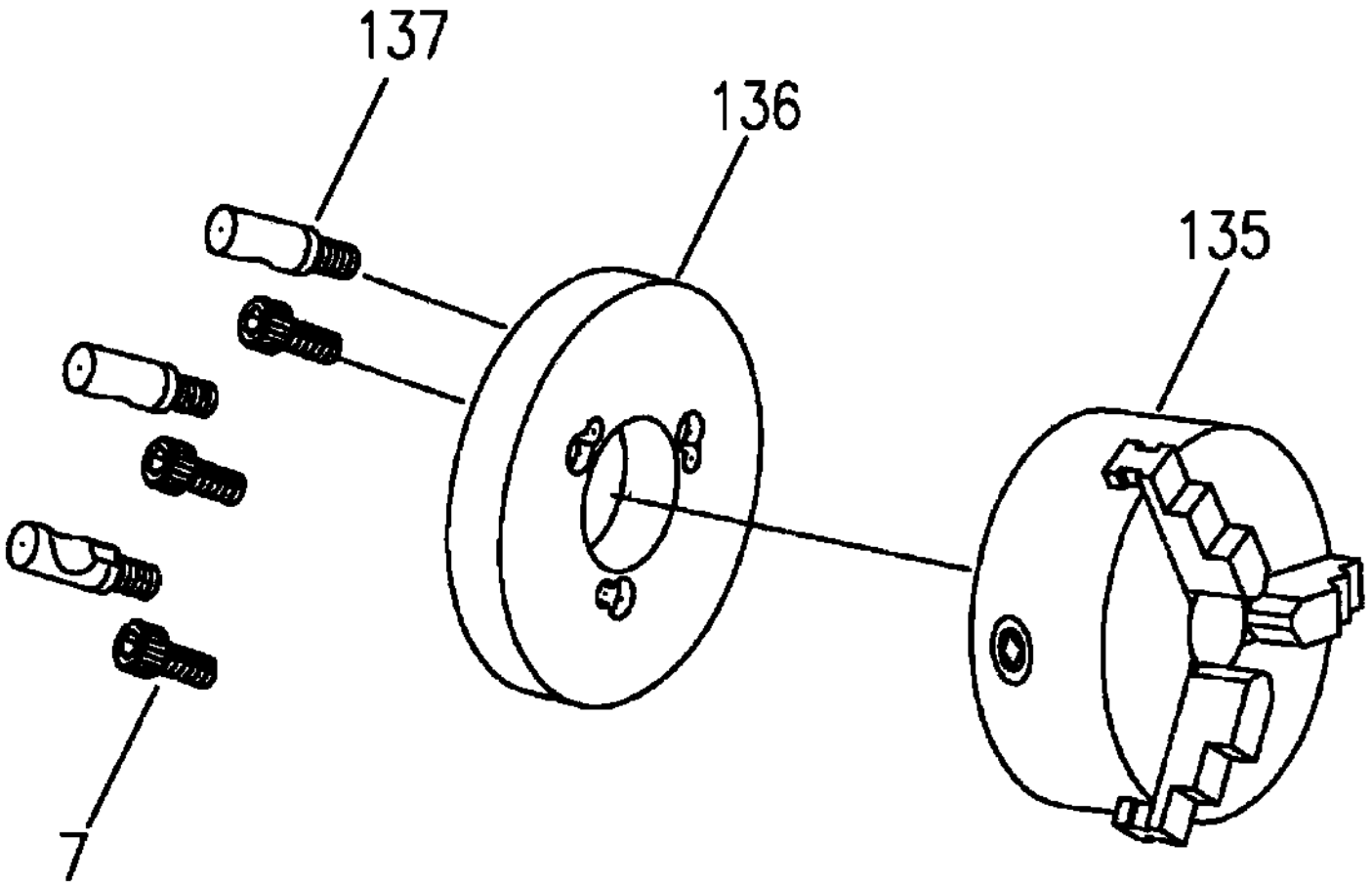
Parts List L - EVS-1440B Dial Indicator Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
26	EBL1236VS-G26	Roll Pin	Ø3x20mm	1
127	EBL1236VS-G127	Plate		1
128	EBL1236VS-G128	Dog	Ø60xØ19.05x15W	1
129	EBL1236VS-G129	Roll Pin	3x12 mm	1
130	EBL1236VS-G130	Nail	2 mm	1
131	EBL1236VS-G131	Guard	75x59x45	1
132	EBL1236VS-G132	Socket Head Cap Screw	M6x50mm	1
133	EBL1236VS-G133	Shaft	Ø9.5x81L	1
134	EBL1236VS-G134	Gear	Ø34Ø9.5x17L	1
135	EBL1236VS-G135	Threading Plate		1

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15.13.1 EVS-1440B Chuck Assembly – Exploded View



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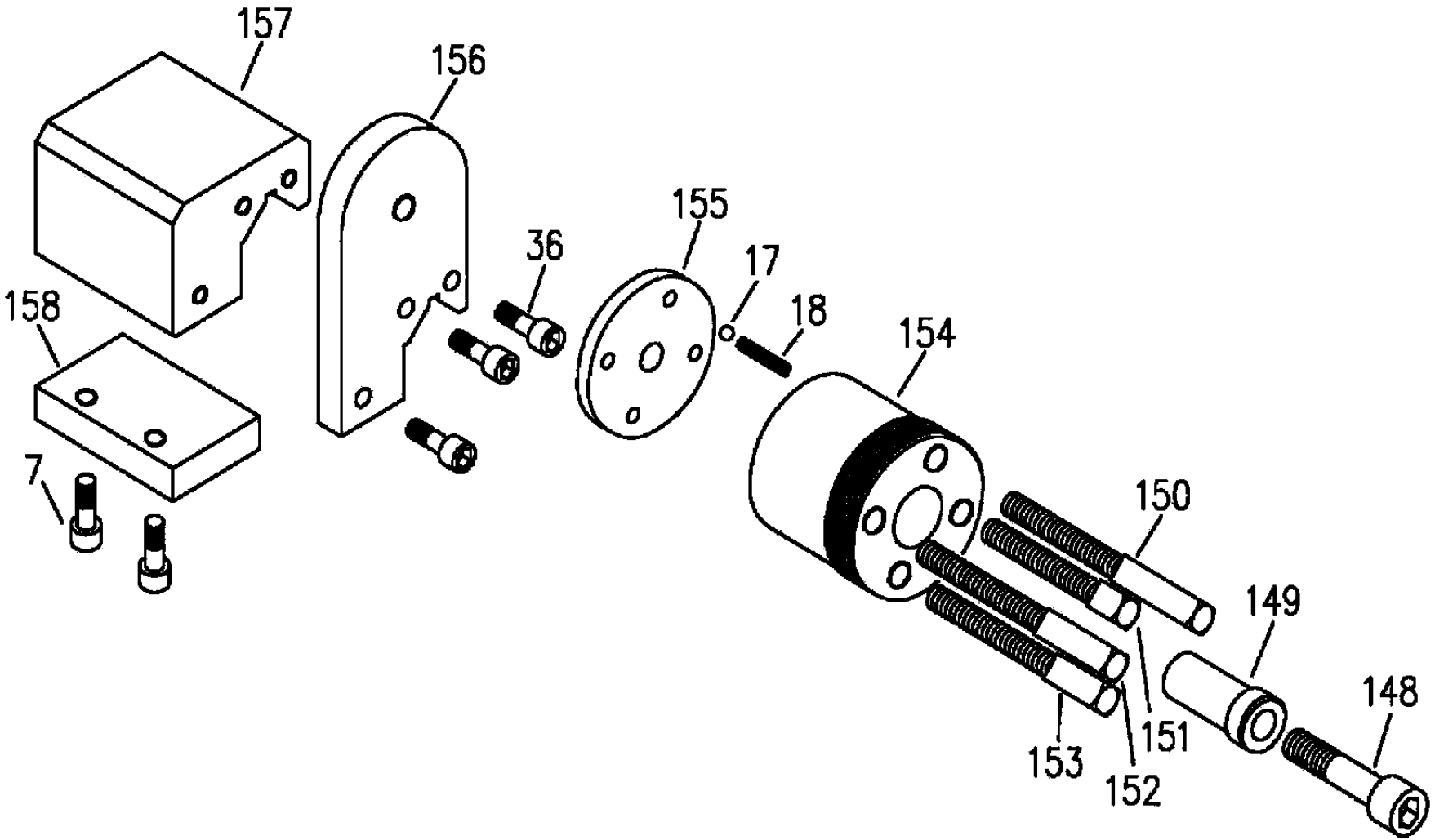
Parts List M - EVS-1440B Chuck Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
7	TS-1503051	Socket Head Cap Screw	M6x20mm	3
135	EBL1236VS-SK6	3-Jaw Scroll Chuck	6"	1
136	EBL1236VS-G136	Backplate	6"	1
137	EBL1236VS-G137	Stud	D1-4	3
1	E1440VS-FP02	Face Plate 12”	Ø300x40Hmm	2
3	EBL1236VS-G137	Stud	D1-4	3
4	TS-1503051	Socket Head Cap Screw	M6x20	3

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15.15.1 EVS-1440B Four-Position Stop Assembly – Exploded View



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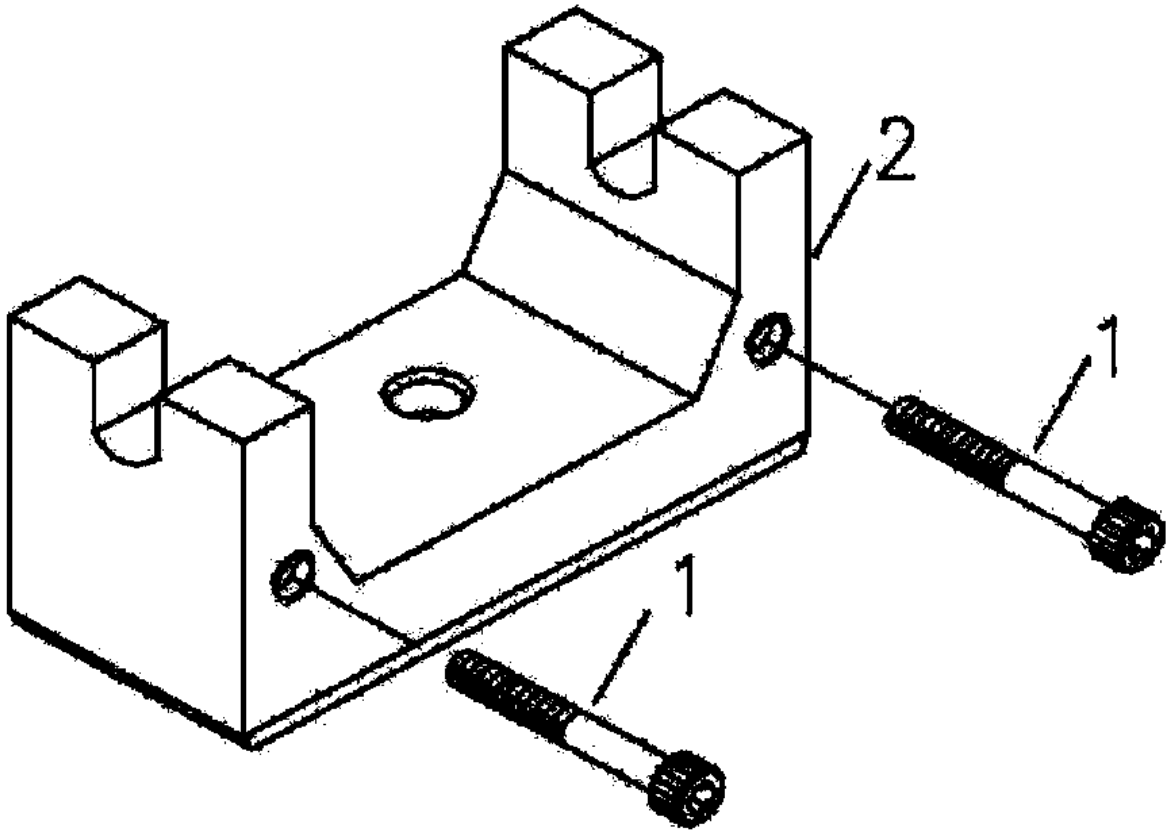
Parts List N - EVS-1440B Four-Position Stop Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
7	TS-1503051	Socket Head Cap Screw	M6x20mm	2
17	SB-1/4	Steel Ball	1/4 in. dia	1
18	E1340VS-G18	Spring	1/4 in.x35mm	1
36	TS-1503041	Socket Head Cap Screw	M6x16mm	3
148	E1440VS-I148	Socket Head Cap Screw	3/8x70mm	1
149	E1440VS-I149	Sleeve		1
150	E1440VS-I150	Screw		1
151	E1440VS-I151	Screw		1
152	E1440VS-I152	Screw		1
153	E1440VS-I153	Screw		1
154	E1440VS-I154	Collar		1
155	E1440VS-I155	Cover		1
156	E1440VS-I156	Plate		1
157	E1440VS-I157	Base		1
158	E1440VS-I158	Strip		1
	E1440VS-I4PSA	4 Position Stop Assembly		1

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15.16.1 EVS-1440B Chuck Key Bracket Assembly – Exploded View



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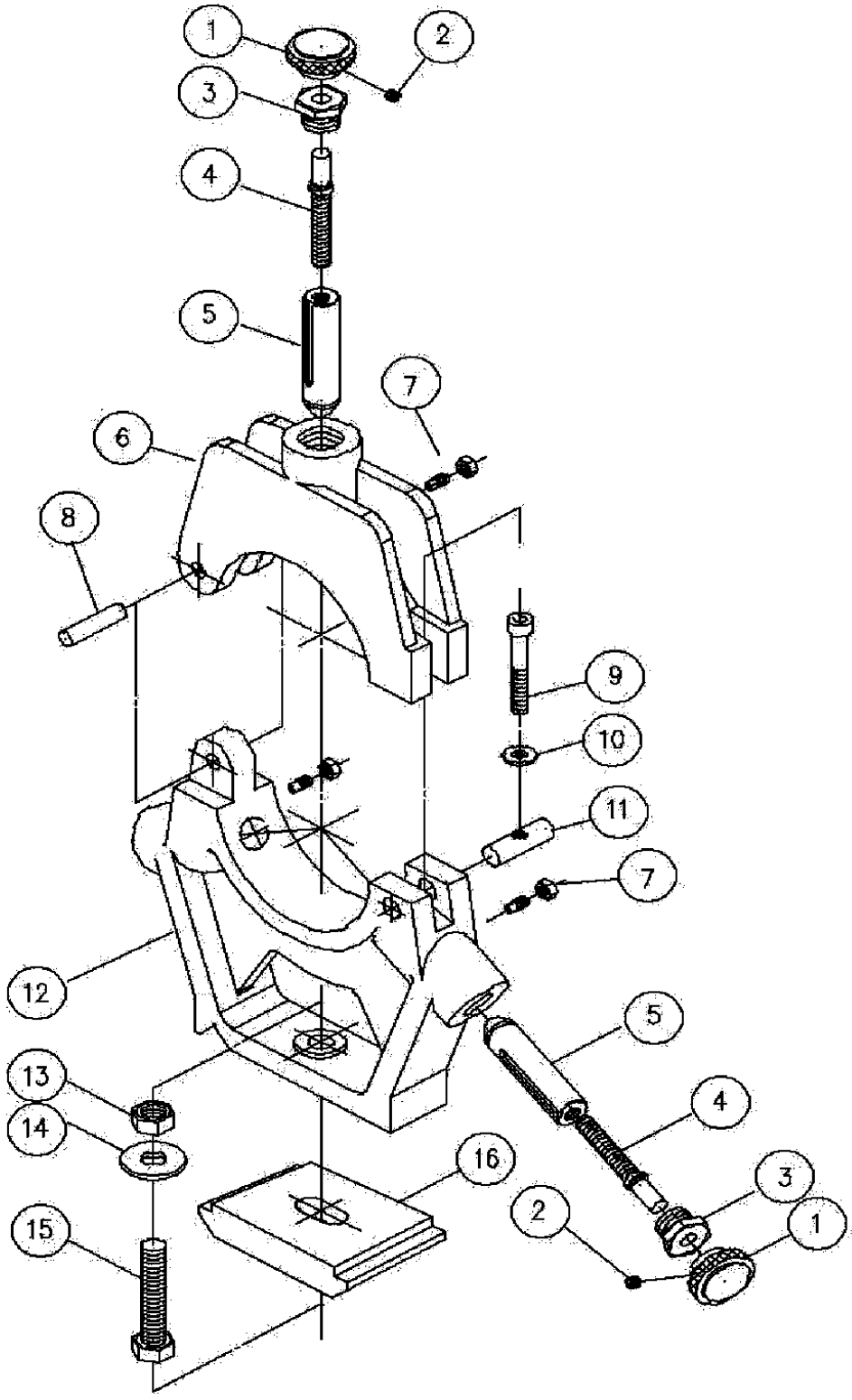
Parts List O - EVS-1440B Chuck Key Bracket Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	TS-1504111	Socket Head Cap Screw	M8x55mm	2
2	EVS1440B-CKB	Chuck Key Bracket		1

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15.17.1 EVS-1440B Steady Rest Assembly – Exploded View



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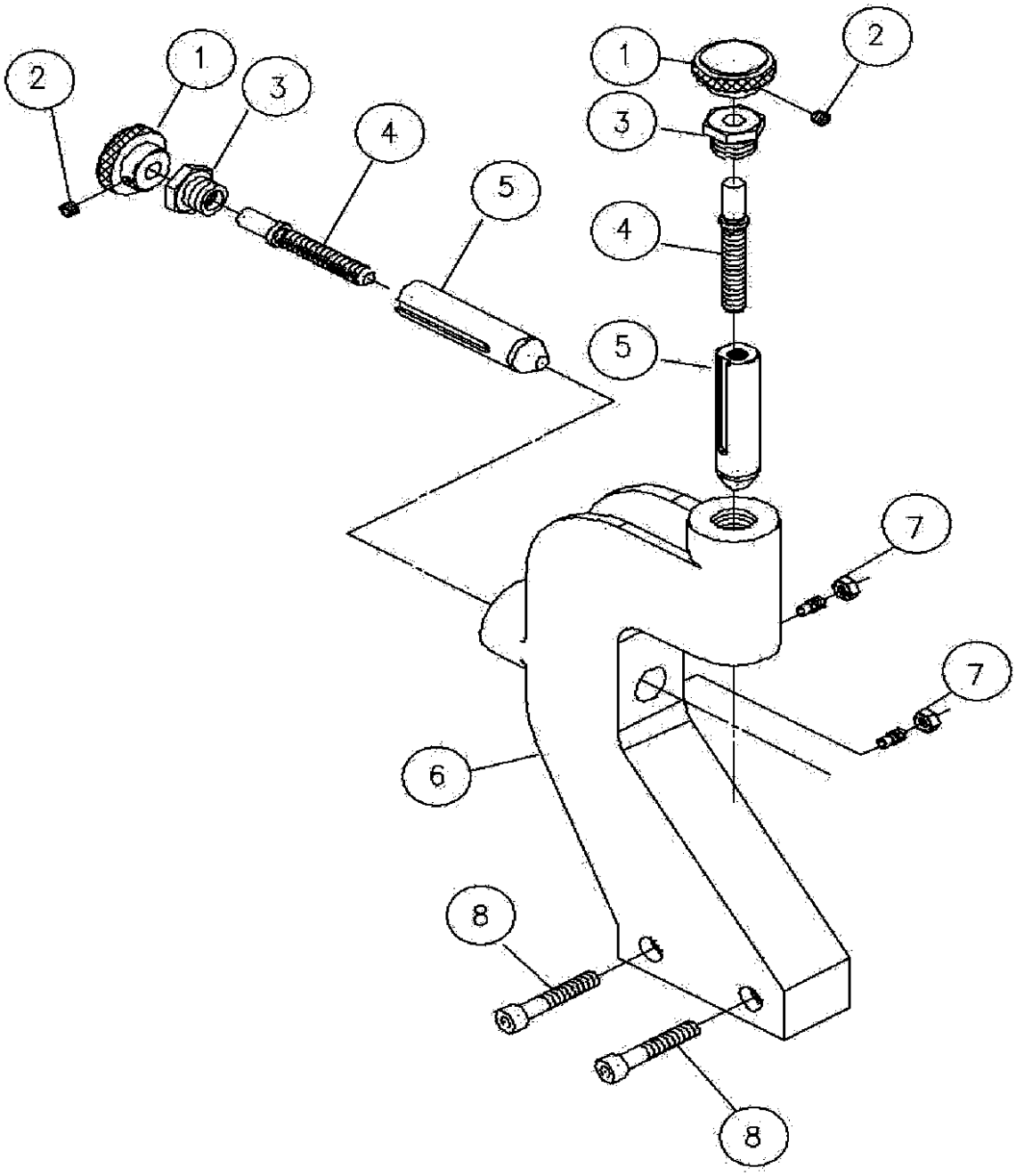
Parts List P - EVS-1440B Steady Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	E1440VS-FR01	Nut	Ø20xØ24x25L	3
2	TS-1523011	Set Screw	M6x6mm	3
3	E1440VS-FR03	Screw	Ø23x17L	3
4	E1440VS-FR04	Set Screw	Ø9.5x77L	3
	E1440VS-FR01A	Nut Assembly (includes #1~4)		3
5	EVS1440B-SR05	Bronze Shaft	Ø18.8x78L	3
6	E1236VS-SR06	Arm	168x32x125	1
7	TS-1523041/TS-2311061	Set Screw w/Nut	M6x12L + M6 nut	3
8	E1440VS-SR08	Shaft	Ø8x40L	1
9	TS-1504111	Socket Head Cap Screw	M8x55mm	1
10	TS-0732061	Washer	3/8 in	1
11	E1440VS-SR11	Pin	Ø12.7x40L	1
12	E1236VS-SR12	Base	171x32x153	1
13	TS-0561051	Nut	1/2 in	1
14	TS-0680061	Washer	1/2 in	1
15	TS-0070071	Cap Screw	1/2x2-1/2 in	1
16	EBL1236-F30	Clamp Plate	85Lx94Wx28h	1

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15.18.1 EVS-1440B Follow Rest Assembly – Exploded View



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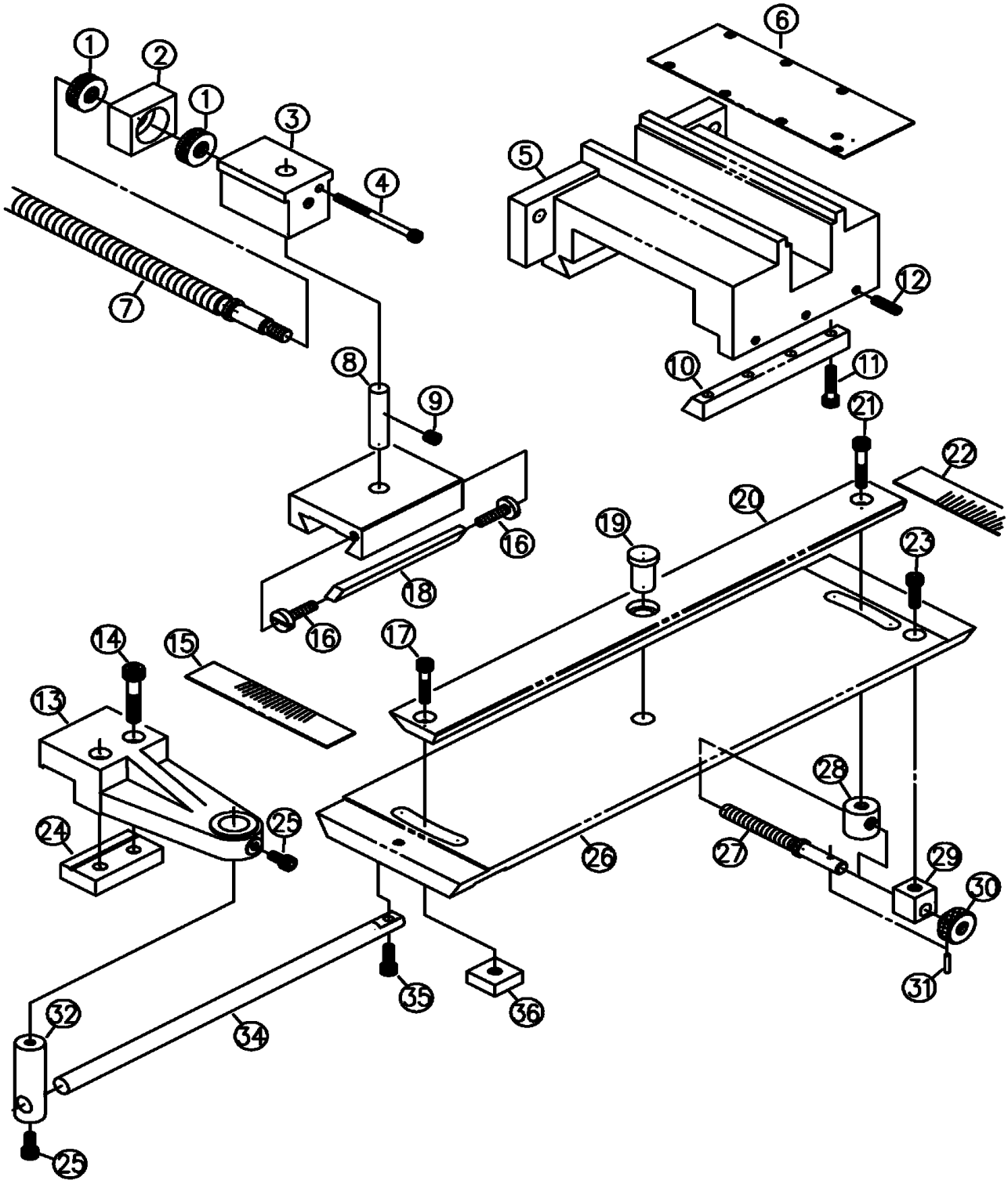
Parts List Q - EVS-1440B Follow Rest Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	E1440VS-FR01	Nut	Ø20xØ24x25L	2
2	TS-1523011	Set Screw	M6x6mm	2
3	E1440VS-FR03	Screw	Ø23x17L	2
4	E1440VS-FR04	Set Screw	Ø9.5x77L	2
	E1440VS-FR01A	Nut Assembly (includes #1~4)		2
5	EVS1440B-SR05	Bronze Shaft	Ø18.8x78L	2
6	E1236VS-FR06	Follow Rest	271x32x159	1
7	TS-1523041/TS-2311061	Set Screw w/Nut	M6x12L + M6 nut	2
8	TS-1490081	Socket Head Cap Screw	M8x45mm	2

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15.19.1 #892035 Taper Attachment Assembly (OPTIONAL) – Exploded View



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Parts List R - #892035 Taper Attachment Assembly (OPTIONAL)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
1	E1440VS-J01	Thrust No. 51101		2
2	E1440VS-J02	Block	52x20x35	1
3	E1440VS-J03	Yoke	60x42x41.5	1
4	E1440VS-J04	Socket Head Cap Screw	M5x65MM	1
5	E1440VS-J05	Base	175x180x85	1
6	E1440VS-J06	Cover	170x63x1.2	1
7	E1440VS-J07	Lead Screw	Ø5/8"x405L	1
8	E1440VS-J08	Shaft	Ø12x50L	1
9	TS-1524011	Set Screw	M8x8mm	1
10	E1440VS-J10	Strip	130x18.86(10.2)x15	1
11	TS-1523061	Set Screw	M6x20mm	1
12	TS-1503061	Socket Head Cap Screw	M6x25mm	1
13	E1440VS-J13	Bracket	159x60x40	1
14	TS-1504081	Socket Head Cap Screw	M8x40mm	1
15	E1440VS-J15	Angle Plate	128x25x1.2	1
16	E1440VS-J16	Gib Screw		1
17	TS-1503071	Socket Head Cap Screw	M6x30mm	1
18	E1440VS-J18	Gib	110x7.27x5.57	1

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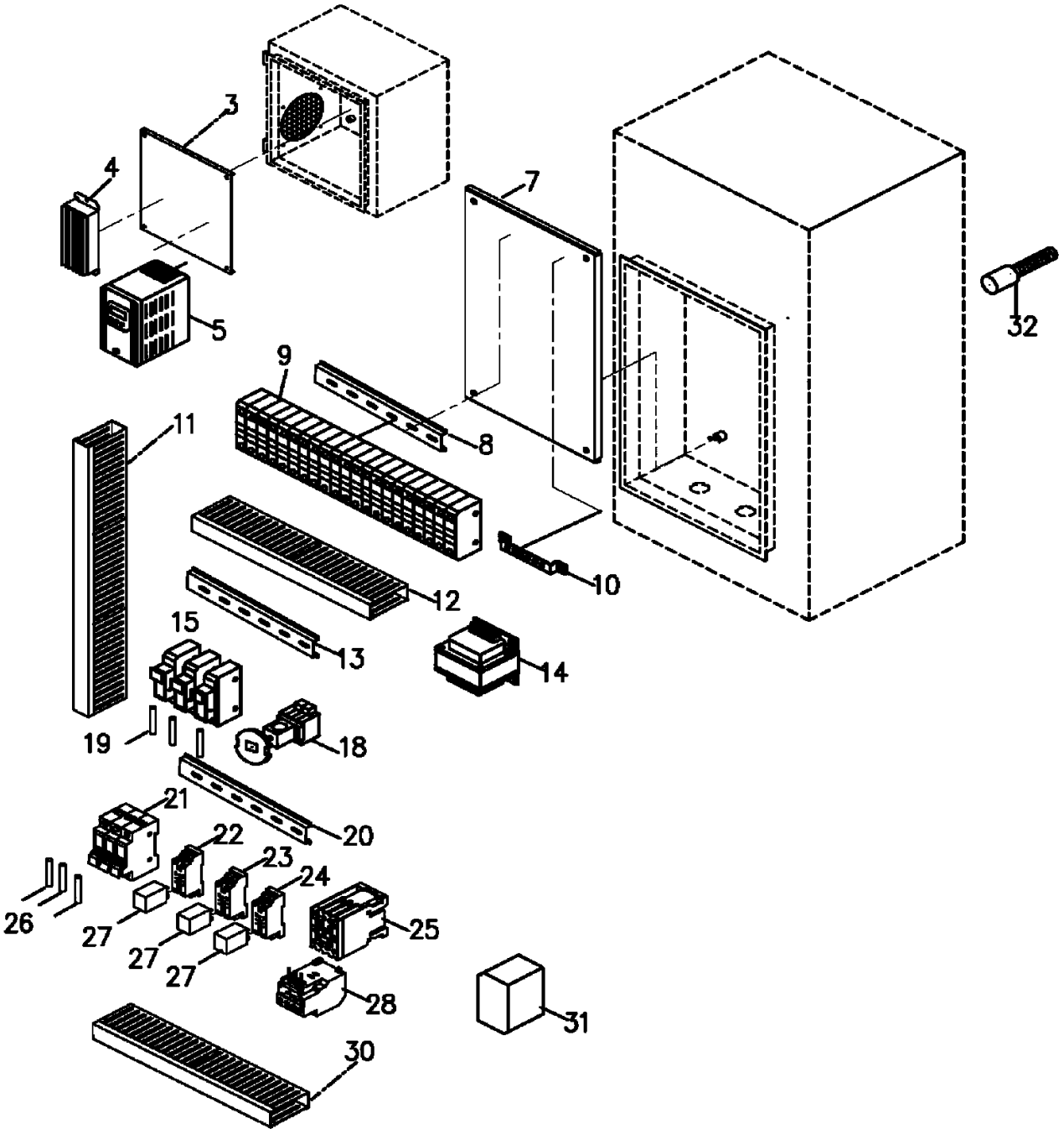
Parts List R - #892035 Taper Attachment Assembly (OPTIONAL) (continued)

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
19	E1440VS-J19	Shaft		1
20	E1440VS-J20	Lever	420x40x15	1
21	TS-1503081	Socket Head Cap Screw	M6x35mm	1
22	E1440VS-J22	Angle Plate	126x25x1.2	1
23	TS-2236181	Socket Head Cap Screw	M6x18mm	1
24	E1440VS-J24	Strip	80x31x13	1
25	TS-1503031	Socket Head Cap Screw	M6x12mm	2
26	E1440VS-J26	Base	460x130x18	1
27	E1440VS-J27	Screw	Ø3/8"(Ø9.525)x105L	1
28	E1440VS-J28	Nut	Ø22x22L	1
29	E1440VS-J29	Strip	19x19x22	1
30	E1440VS-J30	Nut	Ø28(Ø20)x19L	1
31	E1440VS-J31	Pin	3x15mm	1
32	E1440VS-J32	Pivot	Ø3/4"x65L	1
34	E1440VS-J33	Rod	Ø1/2"x300L	1
35	TS-1503041	Socket Head Cap Screw	M6x16mm	1
36	E1440VS-J35	Strip	25x25x10	1
	892035	Taper Component		1

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15.20.1 EVS-1440B Control Plate Assembly – Exploded View



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Parts List S - EVS-1440B Control Plate Assembly

Original JET parts reference | Match model, voltage and serial-number notes

Ref.	Part number	Description	Size	Qty.
3	EBL1236VS-H03	Plate		1
4	EBL1236VS-H04	Brake Resistance	300W 70Ω 220V	1
5	EBL1236VS-H05	Inverter	VFD022B23A/AC240V/3HP	1
7	EBL1236VS-H07	Plate		1
8	EBL1236VS-H08	Track		1
9	EVS1440B-H09	Terminal Blocks (Non-CSA)	10A /30	1
10	EBL1236VS-H10	Earthing Terminal Blocks		1
11	EBL1236VS-H11	Trunking		1
12	EBL1236VS-H12	Trunking		1
13	EBL1236VS-H13	Track		1
14	EBL1236VS-H14	Control Circuit Transformer	120VC /AC24V(5A)	1
15	EVS1440B-H15	Fuse Box (Non-CSA)	TFBR-101	3
18	EBL1236VS-H18	Main Power Switch (QS1)	690VAC/25A	1
19	EVS1440B-F5A	Fuse (Non-CSA)	5A TFB-101N	3
20	EBL1236VS-H20	Track		1
21	EBL1236VS-H21	Fuse Boxes (F1)	CT-F101 10x38	1
22	EBL1236VS-H22	Relay Socket		1
23	EBL1236VS-H23	Relay Socket		1
24	EBL1236VS-H24	Relay Socket		1
25	EBL1236VS-H25	Magnetic Contactor	CU-11/AC24V/(3A1b)	1
26	EVS1440B-F32A	Fuse (Non-CSA)	32A CT- FB101	3
27	EBL1236VS-H27	Relay (KA1,KA2, KA3)	MY4N-J/ A24V	3
28	EBL1236VS-H28	Thermal Overload Relay	RHU-10K1/ 0.45~0.63A	1
30	EBL1236VS-H30	Trunking		1
31	EVS1440B-H31	Power Supply	PU N AC 24V	1
32	EVS1440B-H32	Sensor	PNP M12x40	1

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